



# CATALOGO PRODOTTI

**Food & Beverage  
Packaging**

SCATOLIFICIO DEL GARDA

**This catalog is printed on paper made from 100% post-consumer recycled fibers, an exclusive and eco-friendly paper certified FSC®.**

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\* According to UNI EN 13432 standard.



# SCATOLIFICIO DEL GARDA

## Versatilità e alta qualità al servizio del food.



It has been 50 years since my father, Sandri Sandro, founded **Scatolificio del Garda®**, which originally produced boxes for footwear. Today, that production has given way to food packaging, along with a complete transformation of the company's manufacturing, technological, and cultural mindset. In this regard, I am proud to present my company as the result of the perseverance, strength, and determination of Veronese entrepreneurship.

Life is made up of achievements, disappointments, and decisions—but above all, of people. People you interact with every day, or meet just once and who nonetheless leave something behind.

***"IN LIFE, WHAT COUNTS ARE NOT THE STEPS YOU TAKE, NOR THE SHOES YOU WEAR, BUT THE FOOTPRINTS YOU LEAVE."***

With these principles and beliefs, we have built a team of people who, while pursuing a single shared goal and at the same time preserving their individual personalities, have been able—through the achievement of quality, reliability, dynamism, and speed of execution—to give credibility to Scatolificio del Garda and elevate its name.

Transitioning to food packaging production, knowing where we came from, was like resetting everything: production processes, mindset, and above all, our readiness. We found ourselves prepared at every moment, because the food market is constantly evolving and always seeking innovation.

For this reason, we too began to look for new machinery and new materials to produce innovative products. As early as the 1990s, we introduced the first biodegradable and compostable containers to the market, demonstrating our openness to change and to future challenges. Today, our **Bioplat®** brand is widely recognized as a benchmark in biodegradable and environmentally sustainable food packaging. By browsing our catalog, you will notice that the company has always placed strong emphasis on quality and environmental sustainability.

The various certifications we hold allow us to provide assurance and credibility in meeting the needs of all clients in the food sector. Finally, I would like to recall our company motto, which once again represents and confirms what was stated at the beginning:

***INSIST, RESIST, ACHIEVE, CONQUER***

Luca Sandri  
**Presidente SDG**

**Scatolificio del Garda SpA® is a leading company in the production of disposable tableware for food**, offering generic designs, private label solutions, and brand-customized graphics.

With eight product lines, ranging from traditional to biodegradable, we provide reliable solutions that meet the food industry's and foodservice sector's requirements in terms of material quality, production safety, and product hygiene.

**The entire production cycle is managed in-house:** from the procurement of raw materials to all technical processing phases. Each customer is supported with the utmost care and availability, ensuring a reliable, customized, fast, and safe service.

**For many years, major international brands in the food sector** have entrusted us with the production of their customized packaging.

Today, we operate on an area of over 65,000 square meters, approximately 30,000 of which are covered, located just a few kilometers from the A4 Milan-Venice and A22 Modena-Brenner motorway interchanges.

For more detailed information about our product ranges and manufacturing capabilities, please contact the Quality / Research & Development Department or the Sales Management.

# PRODUCTION PROCESS

Each product is the result of a highly specialized and intensive process, developed through expertise and careful design, using premium raw materials and the most advanced technologies, with a constant focus on quality and continuous improvement.

## PROJECT ANALYSIS

**1** During this initial phase, the customer's requirements are assessed based on our expertise in order to define a production process aimed at achieving the best quality-to-price ratio. Technical and graphic specifications are then established, including the selection of materials and colors, followed by the development of a production plan that defines batch characteristics, timelines, and manufacturing and delivery methods.



## GRAPHIC PREPRESS

**2** This is a critical stage in the entire production process. Using the latest graphic hardware and software, the digital master is prepared. The files are submitted for client approval, and once approved, a certified digital print proof is produced. The printing plates are then manufactured using CTP (Computer-to-Plate) technology, with the graphic file transferred directly from the computer to the plates.



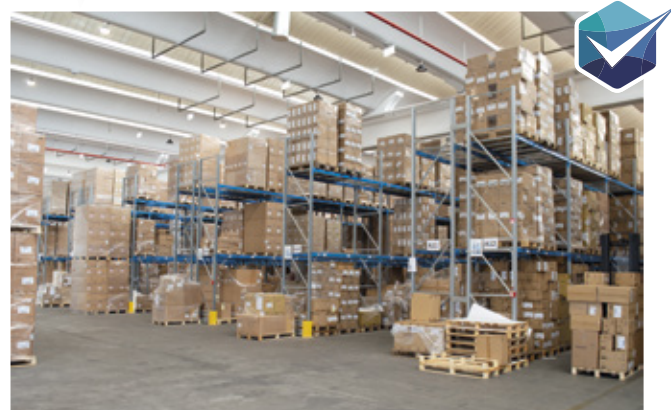
## PROCESSING

**5** The die-cut product now enters the final production stage, taking on its definitive form. **Thermoforming, folding, and gluing** are carried out using state-of-the-art machinery and equipment, capable of producing up to 12,000 units per hour, operated by highly skilled personnel. Some of these machines have been specifically designed and built exclusively for SDG, enabling the production of special and unique processes.



## WAREHOUSE & LOGISTICS

**6** The finished product is packed according to the client's specifications and further organized on pallets. It is then stored in our warehouses, from which carefully selected couriers—chosen for reliability and punctuality—deliver to customer locations in Italy and worldwide. We also offer extensive stock-holding services to support "just-in-time" production needs.



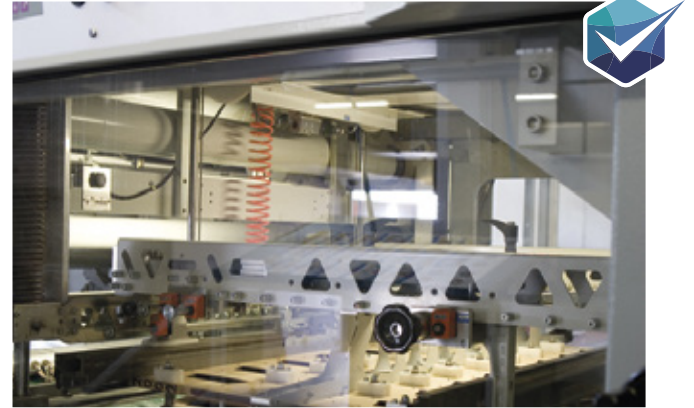
## PRINTING PROCESS

**3** Digital data from the plates guide the printing machines, ensuring consistent quality from the first to the last sheet. In addition to traditional offset printing, we have recently added a state-of-the-art 6-color **Roland LED** press with a coating unit, producing prints that are perfectly dry and ready for subsequent processing. When required, printed materials can be laminated **using food-safe certified films**. All of these processes are carried out entirely in-house.



## DIE-CUTTING

**4** The printed sheet is then die-cut. This process is carried out using laser-made dies with zero tolerance, operated on state-of-the-art CNC machines. Absolute precision is ensured at this stage to produce a final product that fully meets the client's specifications.



## THE CONSUMER

**7** The ultimate goal is the satisfaction not only of our direct clients but also of the end consumer, who increasingly demands containers that are hygienically safe, high-quality, durable, and visually appealing. This shared objective fosters a true partnership between SDG and its clients, allowing both to work side by side in an increasingly dynamic and competitive market.



## GLOSSARY

 = **certified quality management system**

**OFFSET PRINTING** = an indirect printing process using a planographic plate with chemical/physical image area differentiation.

**DIE-CUTTING** = Any operation in which a die with sharp edges is pressed onto a substrate to achieve a specific shape. This process allows sheets of material to be cut into forms that will later become a container or a box.

**THERMOFORMING** = a process in which a sheet of material is heated until soft and pliable, then shaped into the desired form using vacuum, pressure, or auxiliary tools.

**LAMINATION** = the application of a transparent, glossy, or matte plastic layer to a paper substrate using adhesive and pressure, on one or both sides. This process is used to protect printed materials and/or enhance the durability of the substrate.

**GLUING** = the joining of two or more layers of material using an adhesive to create a single, unified substrate.

# CERTIFICATIONS & QUALITY

**Scatolificio del Garda SpA®** operates a management system that directs all company processes toward full compliance with national and EU regulations, as well as customer satisfaction. Since November 2003, **SDG®** has also implemented an internal quality policy involving all employees, suppliers, and external collaborators, enabling us to consistently deliver higher-quality products and services.

## Our quality policy

- Provide cups compliant with Directive 2014/32/EU (cups with a confidence line) and with national legislation: Legislative Decree No. 84 of May 19, 2016.
- Achieve, maintain, and continuously improve quality and food safety levels, in compliance with current EU and national legislation:
  - Regulation CE 1935/2004
  - Regulation (EU) 10/2011 and subsequent amendments
  - Regulation (EC) 2023/2006 and subsequent amendments
  - Ministerial Decree 21/03/1973 and subsequent amendments
- Meet client requirements and expectations, both explicit and implicit, including standards, delivery punctuality, and cost objectives.
- Provide the best technical support to clients for product and process development, as well as for addressing complaints and resolving issues.
- Prevent product defects wherever possible, minimizing the costs of “non-quality” (internal and external) and potential risks to anyone from non-compliant products.
- Develop collaborative relationships with suppliers, ensuring mutual support and compliance with quality and food safety standards.
- Continuously improve production efficiency, making optimal use of all available resources in operations, and generally enhancing the efficiency of all company processes.
- Promote a culture of quality and product safety through staff awareness, training, and empowerment.



## Quality and Food Safety Objective

Thanks to the **BRCGS Global Standard for Packaging Materials certification**, **Scatolificio del Garda®** can ensure its clients the food safety, compliance, and quality of its products. Systematic controls are carried out at every stage—from the procurement of raw materials to the finished product, including production environments and personnel involved in the processes.

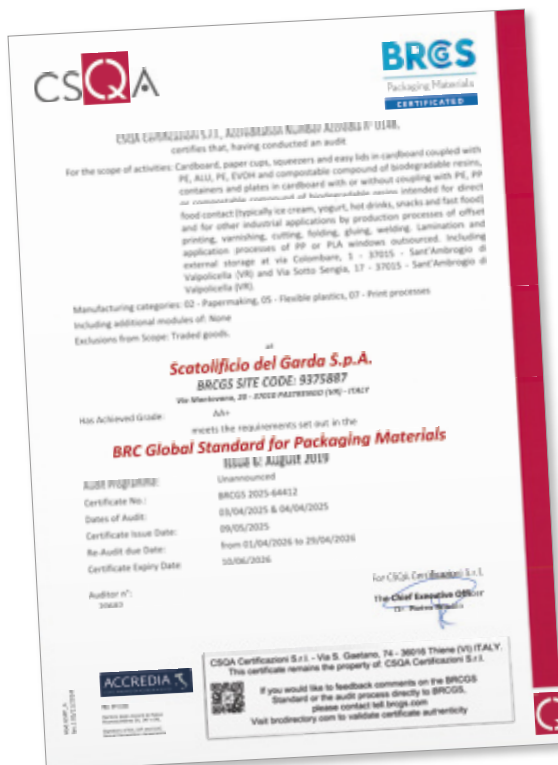
### What is BRCGS?

The **BRCGS Global Standard for Packaging Materials** was developed to protect the consumer and provides a common framework for certifying packaging suppliers in the food industry. Today, it serves as a key reference point for all packaging manufacturers, offering guidance in production and quality management, fully meeting customer requirements while ensuring packaging compliance with applicable regulations.

The standard was designed to define operational criteria for product safety and quality as required by consumer protection regulations. Its requirements are therefore highly detailed and specific. In several sections, it explicitly outlines measures and procedures for managing food safety risks and imposes strict requirements on facility standards and infrastructure.

In summary, the key points of the standard are:

- implementation of a **risk analysis system** (based on the HACCP method);
- a documented technical **management system**;
- **control** of the production environment, processes, products, and personnel.





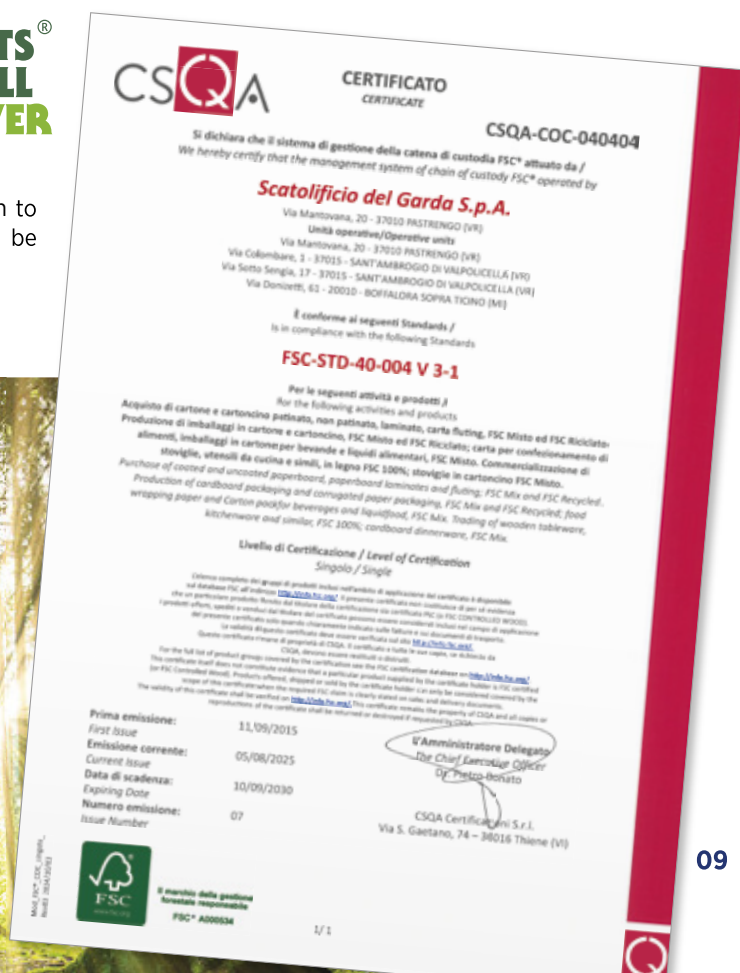
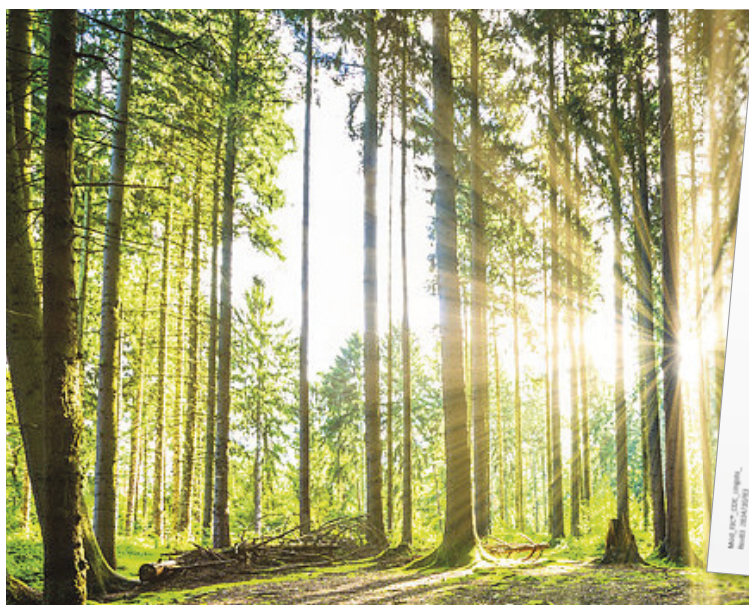
# SUSTAINABLE DEVELOPMENT

With a focus on reducing energy consumption and CO<sub>2</sub> emissions, **SDG®** has equipped the roofs of its facilities, totaling 6,000 m<sup>2</sup>, with a photovoltaic system capable of producing up to 750 kW of clean energy.

**SDG'S COMMITMENT TO A BETTER FUTURE THROUGH INCREASINGLY SUSTAINABLE PRODUCTION.**

Since August 2015, **Scatolificio del Garda SpA®** has also achieved **FSC® – Forest Stewardship Council®** chain of custody certification.

This enables the company to guarantee the origin of the raw materials used in its products and to demonstrate, in a correct, transparent, and controlled manner, its active contribution to responsible forest management. Upon request, our products can be manufactured using **FSC®**-certified paperboard.



# THE COMPOSTABLE MARK

**Scatolificio del Garda SpA®** has obtained **DIN CERTCO** certification. This certification was established to clearly identify which products can enter the compostable waste stream. It applies to cups, glasses, and various containers made of paperboard.



**Compostabile**



## What is ATICELCA?

The **Aticelca 501/19** system is an evaluation method designed to determine the recyclability level of cellulose-based materials and products (paper and cardboard).

It is based on a laboratory analysis developed by **Aticelca in 2011 and formalized in April 2019 as UNI 11743:2019**. The test simulates the main stages of the industrial paper recycling process, from processing used paper to producing a new sheet. The laboratory results, which analyze the key factors affecting the recyclability of paper, cardboard, and products made from them, are summarized using the Aticelca assessment system with an index ranging from **A+**, **A**, **B**, to **C**, where **A+** indicates the highest level of recyclability.

The **Aticelca** system was developed with the contribution of Assocarta, Assografici, and Comieco, and with the technical support of Innovhub and Lucense. It is recognized by the Italian paper and cardboard industry for evaluating laboratory test results according to **UNI 11743:2019**.



The **RICICLABILE CON LA CARTA – Aticelca® 501** mark and label allow companies to communicate the recyclability level achieved by a paper-based material or product, based on laboratory testing in accordance with **UNI 11743:2019** and the recyclability rating assigned by the **Aticelca 501/2019** evaluation system.

## Why did we choose ATICELCA?

Given the continuous changes in the market, we have chosen to have some of our products evaluated according to the **Aticelca 501/19** system.

This system is increasingly requested by our clients as it assesses the recyclability of materials and products, helping ensure proper sorting after use and thereby contributing to the protection of our planet and its ecosystem.

To verify that a product complies with **Aticelca** guidelines, please refer to our technical datasheets.

# PEFC CERTIFICATION

## What is PEFC?

Forest certification guarantees the sustainability of forest management. Through on-site verification by independent third-party certification bodies, it ensures that a forest is managed according to strict management standards based on sustainability, recognized internationally.

PEFC is a **global, non-governmental, non-profit organization** that promotes sustainable forest management worldwide through internationally recognized certification.

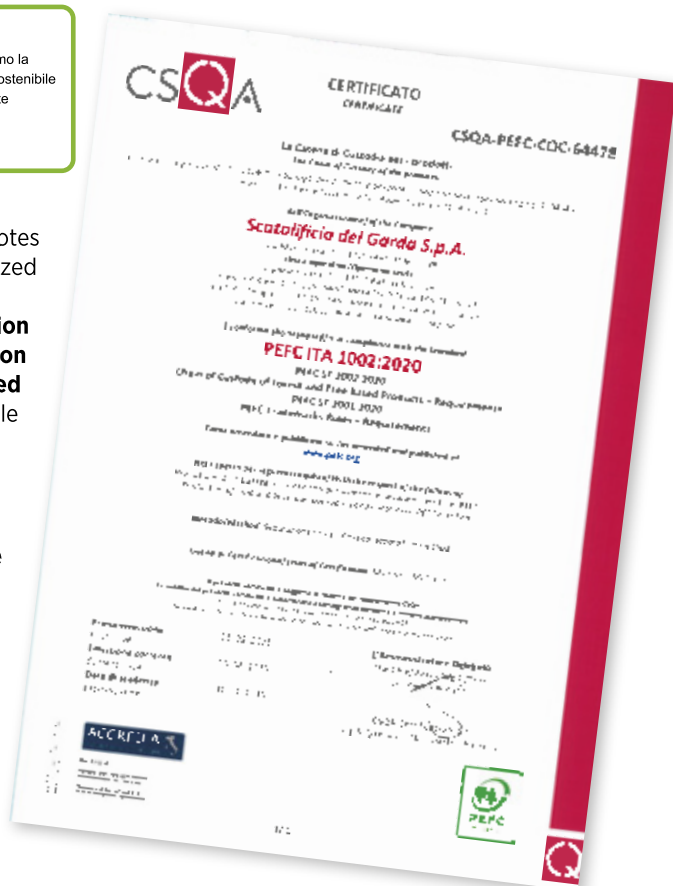
PEFC stands for **Programme for the Endorsement of Forest Certification schemes**, meaning a **Program for the recognition of forest certification schemes**. The **PEFC label identifies products made from wood-based raw materials sourced from forests certified by PEFC** for the sustainable management of their resources.



## Why did we choose PEFC?

**Scatolificio del Garda SpA®** cares for the environment, the future of the world's forests, and the climate—heritage to be preserved and protected for future generations. For this reason, we carefully monitor the origin of our raw materials and, to provide our clients with assurance of their sustainability, we have chosen PEFC certification. Our **PEFC**-labeled products guarantee that the forest-based raw materials we use come from **PEFC**-certified forests managed sustainably. **Scatolificio del Garda SpA®** has opted for **PEFC** Chain of Custody certification to recognize the true value of carefully selected raw materials. The wood and paper used in our facilities come from plantations and forests managed sustainably, with minimal use of fertilizers and pesticides to protect the environment and safeguard workers' rights.

**PEFC** certification adds value to our products by ensuring ecosystem protection and a reduced environmental impact, achieved through plantation management techniques that balance timber production with environmental stewardship.





# ICE CREAM CUPS

**Ice cream cups** made of **mono-PE coated virgin fiber paperboard**.

A wide range of sizes is available to meet the needs of both artisanal and industrial ice cream producers. Many items are supplied with matching lids.

All our products are manufactured using multilayer paperboard certified for food contact in compliance with current regulations.

The **pure virgin fiber** paperboard we use is mainly sourced from European paper mills certified according to the international **FSC® (Forest Stewardship Council)** forest certification standard.

**FSC®** certification guarantees that products come from responsibly managed forests, ensuring environmental, social, and economic benefits.



Il marchio della  
gestione forestale  
responsabile

A richiesta è possibile realizzare  
le nostre produzioni con  
cartoncino certificato FSC®

## COMPOSTABLE\* ICE CREAM CUPS

*Bioplat*



**Compostabile**

**100% biodegradable and compostable cups, made from virgin fiber paperboard heat-laminated with a biopolymer film derived from renewable sources.**

They are suitable for food contact in compliance with current regulations.

Thanks to an additional biopolymer coating, the products are also resistant to heat and moisture.

Custom printing is available, and the cups come in various sizes for multiple applications.

**In addition to standard graphics available according to warehouse stock, customers are offered maximum flexibility in graphic customization, in compliance with the ink limit thresholds required by UNI EN 13432 regulations.**

\* According to UNI EN 13432 standard.





# ICE CREAM CUPS

## CUPS AND LIDS WITH PULL TAB

Type	Ø top mm	h mm	Ø base mm	ml		Ø Matching Lid	Pieces per box		
				at top	at lid		pcs x row	row	total
60	64,5	37,0	53,0	75	-	-	60	54	3.240
80	73,4	38,8	61,1	90	-	-	42	46	1.932
⚠ 85	73,7	42,3	61,1	100	-	-	45	40	1800
⚠ 90	74,5	45	61,1	110	-	-	46	40	1840
95 *	75,5	49,5	61,1	135	95	69,8	42	40	1.680
⚠ 100 *	90,7	44,0	78,7	175	110	84,4	42	30	1.260
⚠ 101 *	84,9	42,5	73,1	165	110	79,15	-	-	-
102 *	85,8	44,0	72,9	155	105	80,3	45	33	1.485
110	77,4	54,2	65,2	165	-	-	52	42	2.184
130	86,4	50,0	73,1	200	-	-	67	30	2.010
⚠ 135/G	68	58,5	53,5	135	105	63,3	65	45	2.925
160 *	90,5	56,0	75,6	230	165	84,4	43	30	1.290
175 *	80,3	70,5	59,6	225	183	75	46	38	1.748
200B *	90,5	62,0	75,5	265	195	84,4	45	30	1.350
250	95,1	64,5	78,0	290	-	-	40	24	960
350	105,9	64,0	86,4	390	-	-	60	20	1.200
450	109,6	80,0	87,2	520	-	-	57	20	1.140
⚠ S19/G	79,1	64,5	65,1	200	150	73,2	47	35	1.645

⚠ Personalized only (minimum 100.000 pieces).

\* On request: embossed area for pull-tab lid seating.



Rimless cup



Rimmed cup for lid



Cardboard lid



Stackable domed lid

## STACKABLE DOME LIDS

Type	mm	Matching Lid	Pieces per box		
			pcs x row	row	total
8095-1	Ø 81,5 / h 32	80 - 95	50	16	800
102200B-1	Ø 95 / h 32	102 - 130 - 160 - 200B	60	15	900









## PAPER ICE CREAM STIRRERS


Type	Art.	h mm	Pieces per box		
			pcs x row	row	total
White Paper Stirrers	20799	95	150 pcs.	20	3.000



Art. 20799

## CUPS

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Pieces per box		
						pcs x row	row	total
 <b>135</b>	68	58,5	53,5	135	69,8 <sup>(2)</sup>	65	45	2.925
 <b>165</b>	69,0	69,0	54,0	165	69 <sup>(1)</sup>	48	50	2.400
<b>S19</b>	79,1	64,5	65,1	200	79 <sup>(1)</sup>	47	35	1.645
 <b>S40</b>	90,5	97,5	67,3	413	91,5 <sup>(2)</sup>	55	16	880
<b>S50</b>	97,2	106,0	74,0	525	98 <sup>(1)</sup>	48	24	1.152
 <b>S53</b>	118,3	71,1	102,1	530	118 <sup>(1)</sup>	42	15	630
 <b>S65</b>	97,2	115	72,8	565	98 <sup>(1)</sup>	45	24	1.080
 <b>S75</b>	118,3	97	98,1	747	118 <sup>(1)</sup>	38	15	570
 <b>S80</b>	149,5	60,5	131	800	150 <sup>(1)</sup>	50	10	500
<b>S94</b>	118,3	123,0	95,2	940	118 <sup>(1)</sup>	38	15	570
 <b>S105</b>	118,3	142,0	87,8	1050	118 <sup>(1)</sup>	44	15	660

 Personalized only (minimum to agree).

<sup>(1)</sup> Lid snap-on.

<sup>(2)</sup> Beaded lid.



Non-Stackable Snap-on Lid



Custom Text Option

Stackable Snap-on Lid






Inner Lid with Spoon <sup>(2)</sup>



Lid Ø 100,5 mm (S50Y)

## SNAP-ON AND BEADED LIDS

Type	Snap-on		Beaded	Matching Item	Pieces per box	
	Stackable	Non-Stackable			one bag	total
 Ø 69 mm <sup>(2)</sup>	x	-	-	Coppa 165	x	2.040
 Ø 69,8 mm	-	-	x	Coppa 135	x	2.160
Ø 79 mm <sup>(1) (2)</sup>	x	-	-	S19	x	1.976
Ø 91,5 mm *	-	-	x	S40	x	1.560
Ø 98 mm <sup>(1)</sup>	x	-	-	S37Y - S50 S50Y - S65	x	989
 Ø 98 nsn <sup>(1)</sup>	-	x	-	S37Y - S50 S50Y - S65	x	800
Ø 100,5 mm	x	-	x	S50Y	-	-
Ø 118 mm <sup>(1)</sup>	x	-	-	S53 - S75 S94 - S105	x	570
Ø 150 mm <sup>(1)</sup>	x	-	-	S80	x	322

 Personalized only (minimum to agree).

<sup>(1)</sup> Stackable and non-stackable snap-on lids: available in **white** with **white rim**.

Custom rim colors can be requested for personalized and/or branded productions (minimum quantity to be agreed).

<sup>(2)</sup> Lids Ø 69 mm and Ø 79 mm: also available with spoon + liner.

\* Lid Ø 91.5 mm, beaded, **non-tight fitting**, compatible with Art.: Cups 160 and 200B.



Beaded Lid



## SEALS

Type	Matching Cups	Pieces per box		
		pcs x row	row	total
<b>S19-3-00</b>	S19	1.000	24	24.000
<b>S37YS50YS65-3-00</b>	S37Y-S50 - S65	1.000	24	24.000
<b>S94105-3-00</b>	S53 - S75 - S94 - S105	1.000	24	24.000



Seal



## ICE CREAM CONE LIDS


Type	Ø top mm	Pieces per box		
		pcs x row	row	total
 <b>Ice Cream Cone Disc</b>	60,5	550	30	16.500
 <b>Ice Cream Cone Disc</b>	61	430	36	15.480

 Personalized only (minimum 100.000 pieces).

## RECTANGULAR ICE CREAM BOWLS



Type	Dimensions mm (Side x Side x Height)	ml	Ø Matching Lid	Pieces per box		
				pcs x row	row	total
 <b>850RS</b>	185,5x116,2x64,5	850	850RS1000RS-1-sn <sup>(1)</sup>	500	1	500
 <b>1000RS</b>	185,5x116,2x78,5	1000	850RS1000RS-1-sn <sup>(1)</sup>	500	1	500
<b>850RS1000RS-1-sn <sup>(1)</sup></b>	189,66x120,9x17,5	-	-	348	1	348

 Personalized only (minimum to agree).

<sup>(1)</sup> Lid snap-on.

## CUPS WITH VERTICAL WELDING PROTECTION (PERSONALIZED ONLY)

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Single Bag		
						pcs x row	row	total
<b>14Y</b>	73,3	51,6	46,22	154	-	25	30	1740
<b>15Y</b>	68,5	70	49,2	155	-	30	64	1920
<b>17Y</b>	71	71,4	56,81	175	-	42	30	1.260
<b>20Y</b>	94,9	44,6	79,19	202	-	1.008	1	1.008
<b>28Y</b>	94,9	60,8	75,78	280	-	1.008	1	1.008
<b>S50Y</b>	97,2	107,5	74,14	525	98 <sup>(1)</sup> - 100,5 <sup>(1)</sup>	48	24	1.152
<b>S37Y</b>	97,2	74,5	79,34	370	98 <sup>(1)</sup>	24	57	1368
<b>S53Y</b>	118,3	71,1	102,1	530	118 <sup>(1)</sup>	42	15	630
<b>S75Y</b>	118,3	97	98,1	747	118 <sup>(1)</sup>	38	15	570
<b>S94Y</b>	118,3	123,0	95,2	940	118 <sup>(1)</sup>	38	15	570

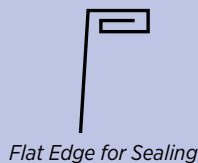


Custom example

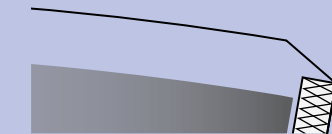


Custom example

<sup>(1)</sup> Lids (see p. 16).





Flat Edge for Sealing



Vertical Seal Point with Strip Film Insert

## SQUEEZER (PERSONALIZED ONLY)

Type	Ø top mm	h mm	Top Capacity ml	Pieces per box		
				pcs x row	row	total
 <b>K70</b>	43,1	141	80	24	75	1.800
 <b>K115</b>	43,1	200	120	18	75	1.350

 Personalized only (minimum 100.000 pieces).



Custom example

## PIC-NIC (PERSONALIZED ONLY)

Type	Ø top mm	h mm	Ø base mm	Top Capacity ml	Pieces per box		
					pcs x row	row	total
<b>Pic-Nic</b>	68	119,7	43,9	250	35	68	2.380



Custom example



Poly-lined Picnic Interior



Aluminum-lined Picnic Interior

# SDG GRAPHICS

### WHITE - 00



### YELLOW FRUIT MILK - 13



### ALL FRUIT - 10



### PINK FRUIT MILK - 14



### LIGHT BLUE FRUIT MILK - 12



### GREEN FRUIT MILK - 15



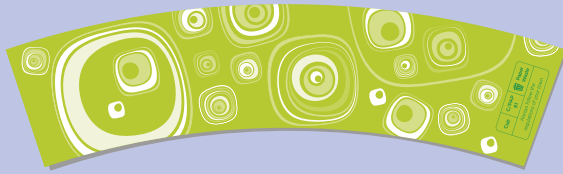
VINTAGE ORANGE - 16



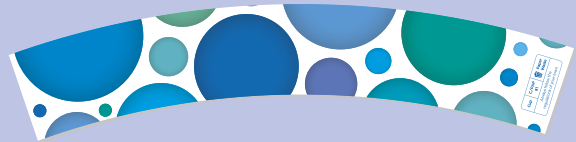
TEXT - 22



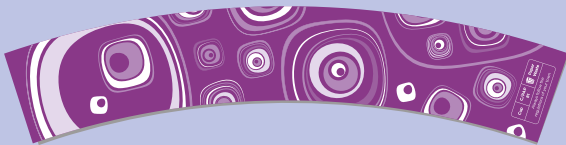
VINTAGE GREEN - 17



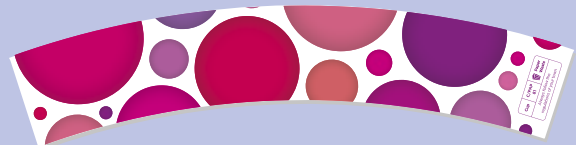
LIGHT BLUE BUBBLES - 23



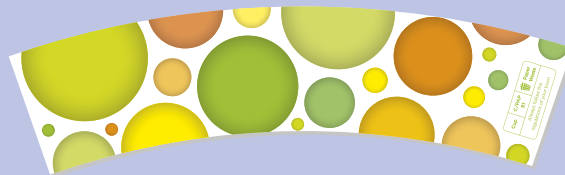
VINTAGE PURPLE - 18



PURPLE BUBBLES - 24



GREEN BUBBLES - 25



GRAPHICS	CUP											
	60	80	95	102	110	130	160	175	200B	250	350	450
WHITE	x	x	x	x	x	x	x	x	x	x	x	x
LIGHT BLUE BUBBLES	x			x					x			x
PURPLE BUBBLES		x				x				x		
GREEN BUBBLES			x				x				x	
LIGHT BLUE FRUIT MILK	x	x			x		x	x		x	x	x
YELLOW FRUIT MILK			x						x			
PINK FRUIT MILK						x						
GREEN FRUIT MILK				x								
TEXT	x	x	x	x	x	x	x	x	x	x	x	x
ALL FRUIT	x	x	x	x	x	x	x	x	x	x	x	x
VINTAGE ORANGE	x			x					x			
VINTAGE GREEN			x				x					
VINTAGE PURPLE		x				x						

*Bioplat*



# COMPOSTABLE\* ICE CREAM CUPS



## COMPOSTABLE\* ICE CREAM CUPS

Type	Art.	Ø top mm	h mm	Ø base mm	ml	Pieces per box		
						pcs x row	row	total
<b>60</b>	<b>60</b>	64,5	37,0	53,0	75	60	54	3.240
<b>80</b>	<b>305</b>	73,4	38,8	61,1	90	42	46	1.932
<b>95</b>	<b>306</b>	75,5	49,5	61,1	135	42	40	1.680
<b>102</b>	<b>312</b>	85,8	44,0	72,9	155	45	33	1.485
<b>130</b>	<b>307</b>	86,4	50,0	73,1	200	67	30	2.010
<b>160</b>	<b>313</b>	90,5	56,0	75,6	230	43	30	1.290
<b>200B</b>	<b>314</b>	90,5	62,0	75,5	265	45	30	1.350
<b>350</b>	<b>350</b>	105,9	64,0	86,4	390	60	20	1.200
<b>450</b>	<b>450</b>	109,6	80,0	87,2	520	57	20	1.140



## COMPOSTABLE\* RECTANGULAR ICE CREAM BOWLS



Cellulose Pulp Laminated with PBAT



Type	Art.	Dimensions mm	Pieces per box		
			pcs x row	row	total
<b>Tray 500 ml</b>	<b>13049</b>	200x130x45	125	4	500
<b>Tray 650 ml</b>	<b>12858</b>	200x130x55	125	4	500
<b>Resealable Lid (non-PBAT laminated) for Art. 13049 and Art. 12858</b>	<b>3462</b>	-	125	4	500
<b>Resealable Lid for Art. 13049 and Art. 12858</b>	<b>12049</b>	205x130	125	4	500
<b>Tray 850 ml</b>	<b>12859</b>	229x153x50	125	2	250
<b>Tray 1000 ml</b>	<b>12860</b>	229x153x57	125	2	250
<b>Tray 1000 ml 2 Compartments</b>	<b>12861</b>	229x153x57	125	2	250
<b>Resealable Lid (non-PBAT laminated) for Art. 12859, 12860 and 12861</b>	<b>N398</b>	-	125	2	250
<b>Transparent Lid for Art. 12859, 12860 and 12861</b>	<b>12012</b>	229x153	125	4	500

\* According to UNI EN 13432 standard.



*Bioplat*



# ACCESSORIES

Type	Art.	Dimensions mm	Pieces per box		
			pcs x row	row	total
Loose Transparent PLA Ice Cream Spoon	143317	≈ 98	500	10	5.000
Individually Wrapped Transparent PLA Ice Cream Spoon	119488	≈ 98	1000	8	8.000

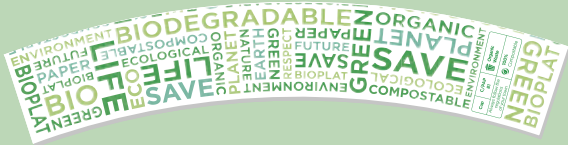


# GRAFICHE SDG

## PALM LEAF BIO - 60



## TEXT BIO - 64



GRAPHICS	CUPS								
	60	80	95	102	130	160	200B	350	450
PALM LEAF BIO	x	x	x	x	x	x	x	x	x
TEXT BIO	x	x	x	x	x	x	x	x	x



\* According to UNI EN 13432 standard.





# COLD LINE CUPS

**Cups made of virgin fiber paperboard**, bi-coated for cold beverages, frappés, and milkshakes.

A wide range of sizes and capacities is available.

Each cup can be supplied with a custom **polystyrene lid**, some with a cross-cut or hole for straw insertion.

# HOT LINE CUPS

Wide range of **mono-coated paper cups suitable for hot beverages**.

Each cup can be paired with a custom-made lid, ensuring a secure closure during transport.

The innovative “**Double Wall**” system provides full thermal insulation for the beverage and a comfortable touch when holding the cup.

# COMPOSTABLE\* CUPS LINE

**100% biodegradable and compostable cups made of virgin fiber paperboard, hot-laminated with a biopolymer film from renewable sources.**

Suitable for food contact according to current regulations.

With an additional biopolymer coating, the cups also resist heat and moisture.

Custom printing is available, and they come in various sizes for multiple uses.

*Bioplat*



**Compostabile**

**In addition to standard graphics available according to warehouse stock, customers are offered maximum flexibility in graphic customization, in compliance with the ink limit thresholds required by UNI EN 13432 regulations.**

\* According to UNI EN 13432 standard.





# COLD LINE CUPS

## CUPS FOR COLD BEVERAGES

Type	ml		Ø top mm	h mm	Ø base mm	Pieces per box		
	nominal	at top				pcs x row	row	total
<b>20M</b>	200	230	72,5	92	48,7	100	25	2.500
<b>25M</b>	250	300	76,6	96,2	53,3	100	20	2.000
 <b>30M</b>	250	290	74	107	53,6	60	30	1.800
 <b>32M</b>	280	320	79	106,5	53,9	100	20	2.000
<b>37M</b>	300	350	80	117	51	100	20	2.000
<b>42M</b>	350	410	83	125,5	53,8	100	20	2.000
<b>45W</b>	400	450	89,5	112	65	50	20	1.000
<b>50W</b>	500	550	89,5	136	65,9	50	20	1.000
 <b>70W</b>	600	700	89,5	168	64,4	50	20	1.000

 Personalized only (minimum 100.000 pieces).



## CUPS LIDS



Cross-Cut Lid

Type	Matching Cup	Ø lid mm	Pieces per box		
			pcs x row	row	total
<b>37M-1 cross-cut</b>	37M	82	100	20	2.000
<b>42M-1 cross-cut</b>	42M	85	100	20	2.000
<b>4550W-1 cross-cut</b>	45W/50W/70W	93	100	10	1.000

## PAPERBOARD LIDS

Type	Matching Cup	Ø lid mm	Pieces per box		
			pcs x row	row	total
<b>20M-1C-00 <sup>(1)</sup></b>	20M	76,5	50	16	800
<b>8oz37M-1C-00</b>	37M	80,6	50	20	1000
<b>1216oz455070W-1C-00 <sup>(1)</sup></b>	45W/50W/70W	92,9	50	10	500

<sup>(1)</sup> Stackable.



8oz37M-1C-00



Stackable Lid <sup>(1)</sup>

## PLA STRAWS (BIO-COMPOSTABLE<sup>1)</sup>)



Type	Art.	h in mm	Ø in mm	Pieces per box		
				pcs x row	row	total
<b>Loose Black Straw</b>	<b>15070</b>	150	7	500	20	10.000
<b>Loose Black Straw</b>	<b>21070</b>	210	7	500	20	10.000
<b>Individually Wrapped Black Straw</b>	<b>I21070</b>	210	7	250	20	5.000

\* According to UNI EN 13432 standard.

# SDG GRAPHICS

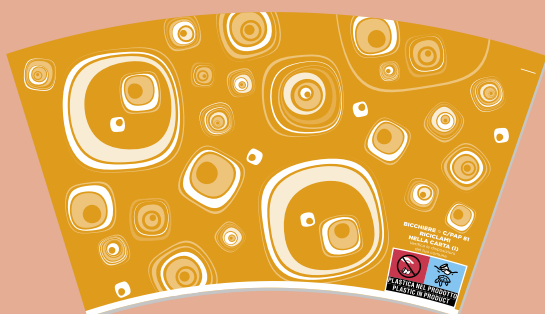
ALL FRUIT - 10



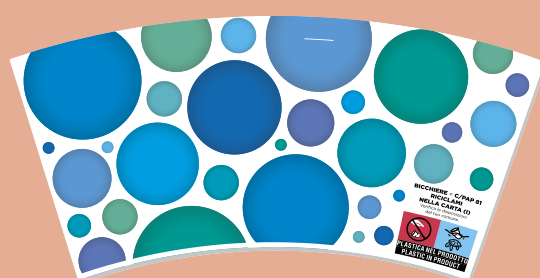
TEXT - 22



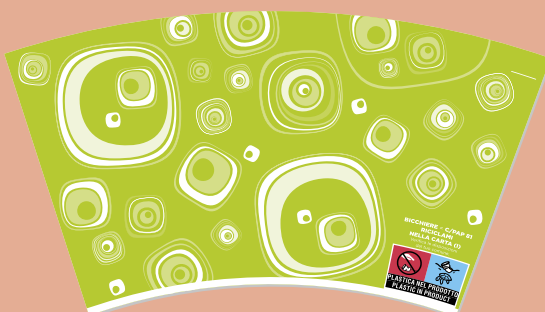
VINTAGE ORANGE - 16



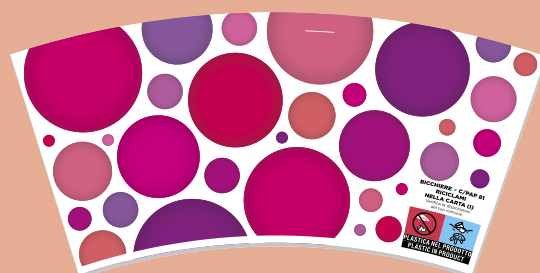
LIGHT BLUE BUBBLES - 23



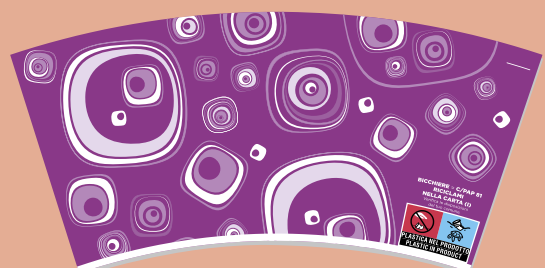
VINTAGE GREEN - 17



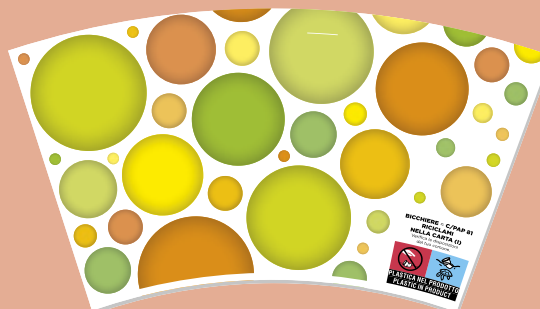
PURPLE BUBBLES - 24



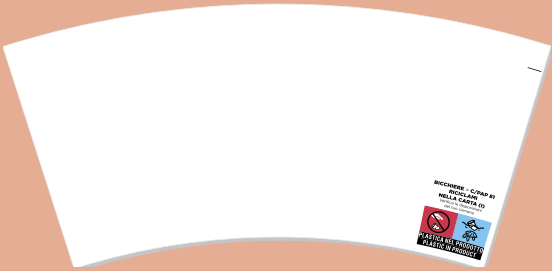
VINTAGE PURPLE - 18



GREEN BUBBLES - 25



WHITE - 00



GRAPHICS	CUPS					
	20M	25M	37M	42M	45W	50W
WHITE	X	X	X	X	X	X
LIGHT BLUE BUBBLES				X		
PURPLE BUBBLES		X				
GREEN BUBBLES			X			X
TEXT	X	X	X	X	X	X
ALL FRUIT	X	X	X	X	X	X
VINTAGE ORANGE				X		X
VINTAGE GREEN			X			
VINTAGE PURPLE	X	X			X	

CUSTOM EXAMPLES





# HOT LINE CUPS

## HOT LINE CUPS / SINGLE WALL

Type	Art.	ml		Ø top mm	h mm	Ø base mm	Pieces per box		
		nominal	at top				pcs x row	row	total
2,5oz	103	50	60	50,1	47,9	36,1	50	40	2000
3oz	104	70	85	56,6	57,1	38,5	50	40	2.000
4oz	106	100	125	62	65,5	44,3	50	20	1.000
 5,5oz vending	111	160	195	70,2	81,7	49	50	20	1.000
6oz	107	180	230	71,5	84,3	53,4	50	20	1.000
9oz	105	270	300	80,2	95,1	56	50	20	1.000
12oz	108	360	450	90,2	113,1	63	50	20	1.000
16oz	109	480	550	89,8	137,5	58,2	50	20	1.000



Single Wall Cup

 Available white - customized (**minimum 100.000 pieces**).  
Compatible with **Cup Holder Baskets** and **Cup Holder** (see p. 32).



Double Wall Cup

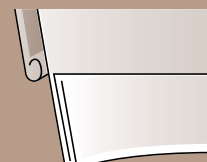
## HOT LINE CUPS / DOUBLE WALL

(double wall)

Type	Art.	ml		Ø top mm	h mm	Ø base mm	Pieces per box		
		nominal	at top				pcs x row	row	total
9oz	105DW	270	300	80,2	95,1	56	21	20	420
12oz	108DW	360	450	90,2	113,1	63	20	20	400
16oz	109DW	480	550	89,8	137,5	58,2	20	20	400

Compatible with **Cup Holder Baskets** and **Cup Holder** (see p. 32).

The double wall creates an air gap that provides effective insulation, ensuring a comfortable grip even with very hot beverages.  
**Outer wall made of 100% virgin fiber.**



## INDIVIDUALLY WRAPPED CUP

Type	Art.	ml		Ø top mm	h mm	Ø base mm	Pieces per box
		nominal	at top				
5,5oz	111I	160	170	71	79	46	1000



Loose Brown Coffee Stirrers (Paper)



Individually Wrapped White Coffee Stirrers (Paper)

## COFFEE STIRRERS FOR VENDING

Type	Art.	h mm	Pieces per box		
			pcs x row	row	total
Loose Brown Coffee Stirrers (Paper)	22353	90	100	60	6.000
Individually Wrapped White Coffee Stirrers (Paper)	21413/I	90	50	40	2.000

## CUP LIDS

Type	Matching Cup	Colore			Ø mm	Pieces per box		
		white	transparent	black		pcs x row	row	total
<b>3oz-1</b> without spout	3 oz	x	x	-	59	100	10	1.000
<b>4oz-1</b> without spout	4 oz	-	x	-	65	100	10	1.000
<b>4oz-2</b> with spout	4 oz	x	x	x	65	100	10	1.000
<b>6oz-1</b> without spout	6 oz	-	x	-	75	100	10	1.000
<b>6oz-2</b> with spout	6 oz	x	-	x	75	100	10	1.000
<b>9oz-2</b> with spout	9 oz	x	-	x	84	100	10	1.000
<b>1216oz-2</b> with spout	12 oz, 16 oz	x	-	x	92,5	100	10	1.000



Flat Lid for 3oz Cup



Flat Lid for 4oz and 6oz Cups



White or Black Lid with Spout for Hot Line Cup

## COPERCHI IN CARTONCINO



2,5oz-1C-00

1216oz455070W-1C-00 <sup>(1)</sup>

Type	Matching Cup	Ø lid mm	Pieces per box		
			pcs x row	row	total
<b>2,5oz-1C-00</b>	2,5oz	50,4	250	8	2.000
<b>3oz-1C-00</b>	3oz	57	100	10	1.000
<b>4oz-1C-00</b>	4oz	62	50	24	1.200
<b>9oz-1C-00 <sup>(1)</sup></b>	9oz	84,2	50	10	500
<b>1216oz455070W-1C-00 <sup>(1)</sup></b>	12oz/16oz	92,9	50	10	500

<sup>(1)</sup> Stackable.

## CUP HOLDER IN RECYCLED PAPER PULP

Type	Art.	Pieces per Pack
<b>Cup Holder</b> 2 Cup Holder for Single and Double Wall Cups	<b>22617</b>	600 pcs Shrink-Wrapped



Art. 22617



Art. 189

## CUP HOLDER BASKETS

Type	Art.	Pieces per box		
		pcs x row	row	total
<b>Takeaway Basket Kraft</b> 2 Slots for Cups up to 9oz	<b>189</b>	100	4	400
<b>Takeaway Basket Kraft</b> 4 Slots for Cups up to 9oz	<b>190</b>	100	3	300
<b>Takeaway Basket Brown</b> 2 Slots for Cups up to 9oz	<b>192</b>	20	16	320



Art. 190



Art. 192

# SDG GRAPHICS

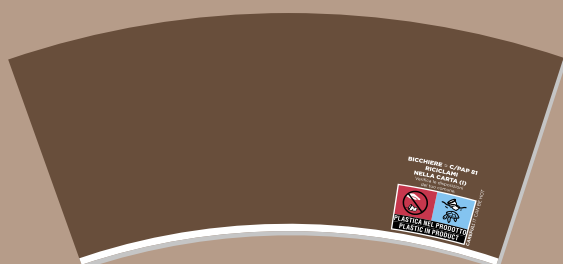
WHITE - 00



COFFEE BLACK - 53



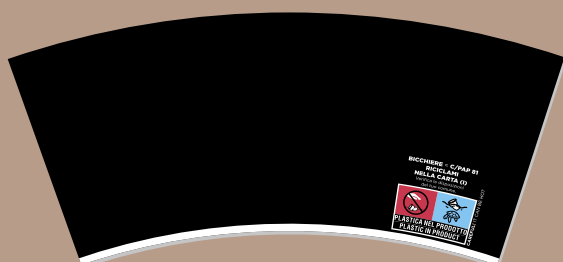
BROWN - 51



COFFEE WHITE - 54



BLACK - 52



COCKTAIL



GRAPHICS	SINGLE WALL CUP								DOUBLE WALL CUP		
	2,5oz	3oz	4oz	5,5 oz	6oz	9oz	12oz	16oz	9oz DW	12oz DW	16oz DW
WHITE	X	X	X	X	X	X	X	X	X	X	X
BLACK		X	X		X	X	X	X	X	X	X
BROWN		X	X		X	X	X	X	X	X	X
COFFEE BLACK		X	X		X	X	X	X	X	X	X
COFFEE WHITE		X	X		X	X	X	X	X	X	X
COCKTAIL										X	

*Bioplat*



# COMPOSTABLE\* CUPS LINE



## COMPOSTABLE\* CUPS

Type	Art.	ml		Pieces per box		
		nominal	at top	pcs x row	row	total
3oz	300	70	85	50	40	2.000
4oz	308	100	125	50	20	1.000
5,5oz	315	160	195	50	20	1.000
6oz	309	180	230	50	20	1.000
9oz	311	270	300	50	20	1.000
12oz	310	360	450	50	20	1.000
20M	302	200	230	100	25	2.500
25M	-	250	300	100	20	2.000
37M	-	300	350	100	20	2.000
42M	-	350	410	100	20	2.000



Available white - customized (minimum 100.000 pieces).

Compatible with **Cup Holder Baskets** and **Cup Holder** (see p. 32).



## INDIVIDUALLY WRAPPED CUP

Type	Art.	ml nominal	ml at top	Pieces per box
8oz Individually Wrapped	3171-65-S	270	300	500

## PULP LID

Type	Matching Cup	Ø lid mm	Pieces per box		
			pcs x row	row	total
3oz-1p-00	3oz	57	50	20	1.000



Flat Lid

\* According to UNI EN 13432 standard.

*Bioplat*



# SDG GRAPHICS

PALM LEAF BIO - 60



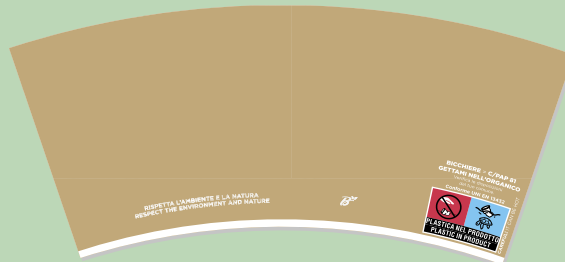
TEXT BIO - 64



PALM TREE BIO - 61



AVANA BIO - 65



BIOPLAT BIO - 62



WHITE BIO - 00



Type	GRAPHICS					
	WHITE BIO	BIOPLAT BIO	PALM LEAF BIO	PALM TREE BIO	AVANA BIO	BIO TEXT BIO
3oz (300)	X		X			
4oz (308)	X	X	X		X	
5,5oz (315)	X					
6oz (309)	X	X	X	X		
8oz (317-65-S)					X	
9oz (311)	X	X	X	X	X	
12oz (310)	X	X	X	X		
20M (302)		X	X	X		X
25M			X			X
37M			X			X
42M			X			X



# FOOD SERVICE / TAKE AWAY

Our Fast Food line meets all the needs of quick service and delivery catering for a wide range of uses: **from paper cups for popcorn to containers for French fries, hot dogs, piadina, plates**, and much more.

## FOOD SERVICE / TAKE AWAY COMPOSTABLE\*

**BIOPLAT®, LA LINEA TAKE AWAY IN MATERIALE  
BIODEGRADABILE E COMPOSTABILE AL 100%**

The products are suitable for food contact and are made of 100% biodegradable and compostable virgin fiber paperboard. Depending on the application, they are hot-laminated with or without a biopolymer derived from renewable sources.

## FOOD SERVICE / TAKE AWAY NATURESSE®

The products are suitable for food contact and are made of 100% biodegradable and compostable virgin fiber paperboard.

In addition to standard graphics available according to warehouse stock, customers are offered maximum flexibility in graphic customization, in compliance with the ink limit thresholds required by UNI EN 13432 regulations.


\* According to UNI EN 13432 standard.




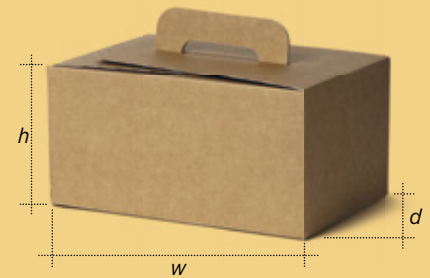


# FOOD SERVICE / TAKE AWAY

## TAKEAWAY BOX

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
 <b>Auto-Bottom Box</b>	<b>628</b>	280x200x140	10	4	40

 Not suitable for food contact.



## SALAD / POKE BOWLS



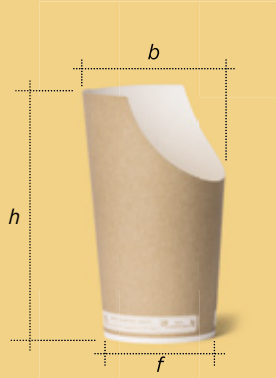
Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Pieces per box		
						pcs x row	row	total
<b>350</b>	105,9	64,0	86,4	390	350-1	60	20	1.200
<b>S53</b>	118,3	71,1	102,1	530	S53-1	38	15	570
<b>S80</b>	149,5	60,5	131	800	S80-1 / 17589	60	10	600
<b>S100</b>	184	48	160,8	1000	S100120-1 / 17591	42	6	252
<b>S100A</b>	163	62	140	1000	S100A-1	60	8	480
<b>S120</b>	184	65	159,8	1200	S100120-1 / 17591	40	6	240
<b>S160</b>	184	83,4	157,5	1600	S100120-1 / 17591	40	6	240
<b>350-1<sup>(1)</sup></b>	115,1	-	-	-	-	50	10	500
<b>S53-1<sup>(2)</sup></b>	21	-	-	-	-	50	12	600
<b>S80-1<sup>(2)</sup></b>	150	-	-	-	-	50	6	300
<b>S100A-1<sup>(2)</sup></b>	165	-	-	-	-	50	6	300
<b>S100120-1<sup>(2)</sup></b>	185	-	-	-	-	80	3	240

<sup>(1)</sup> Transparent PLA Lid. <sup>(2)</sup> PET Lid. <sup>(3)</sup> RPET Lid.

## FOOD-BOX

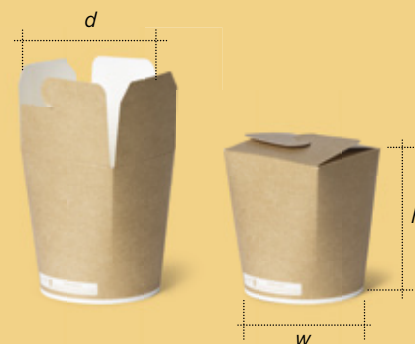
Type	Art.	Dimensions mm (w x depth x h)	ml	Pieces per box		
				pcs x row	row	total
<b>Food Box</b>	<b>636</b>	110x90x65	750	20	13	260
<b>Food Box</b>	<b>637</b>	152x120x65	1350	20	8	160
<b>Food Box</b>	<b>639</b>	160x90x60	1000	25	10	250
<b>Food Box</b>	<b>640</b>	200x140x65	2000	25	8	200
<b>Food Box</b>	<b>641</b>	85x65x90	800	25	16	400





## PATA-CUP

Type	Art.	Ø top mm (b)	h mm (h)	Ø base mm (f)	Pieces per box		
					pcs x row	row	total
62 M/P	608	74,4	114	53,8	100	20	2.000
50 W/P	607	84,8	144	65,9	50	28	1.400



## FOOD-CUP TAKE AWAY

Type	Art.	Dimensions mm (w x depth x h)	ml	Pieces per box		
				pcs x row	row	total
Food Cup	617	84,6x106x103	500	48	10	480
Food Cup	633	87,9x110x124	750	43	10	430

## SUSHI BOX



Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Box	N03	148x99x48	25	16	400
Box	N05	168x113x48	25	12	300
Box	N07	198x124x48	25	12	300
Box	N09	223x129x48	25	10	250
Box	N11	238x169x48	25	12	300

## ROUND PLATES / PP Laminated

Type	Art.	Length mm	Pieces per box		
			pcs x row	row	total
Plates Ø 180 mm	201	21	50	8	400
Plates Ø 230 mm	203	17	50	8	400
Plates Ø 290 mm	204	15	50	2	100
Plates Ø 190 mm	202	24	50	5	250



This size is available on request only.

Minimum 30,000 pcs



## WHITE SQUARE PLATES / PP Laminated

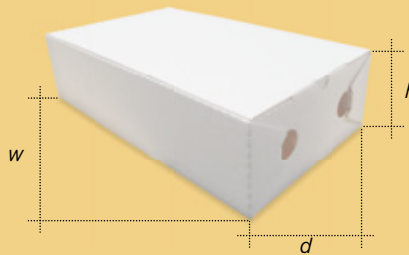
Type	Art.	h mm	Pieces per box		
			pcs x row	row	total
Square Plates 240x240 mm	205	12	100	5	500


## WHITE PIZZA SLICE PLATES / PP Laminated


Type	Art.	h mm	Pieces per box		
			pcs x row	row	total
Triangular 1/4	206	10	100	5	500
Triangular 1/6	208	10	100	5	500
Triangular 1/8	207	10	100	10	1.000



## WHITE TAKEAWAY BOX / Vegetable Triplex



Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
 <b>White Takeaway Box</b>	<b>635</b>	290x170x75	100	1	100

 Not Customizable.


## PAPER SHOPPER

Type	Art.	Dimensions mm (w x depth x h)	Single Bag
<b>Small shopper<sup>(1)</sup></b>	<b>PT26A</b>	260x170x250	250
<b>Big Shopper<sup>(2)</sup></b>	<b>PT32A</b>	320x215x270	250



## POPCORN CUPS



Type	Ø top mm	h mm	Ø base mm	ml	Pieces per box		
					pcs x row	row	total
<b>V24</b>	89,5	168	64,4	700	50	20	1.000
<b>VL32</b>	114	148	84,6	1.050	50	10	500
 <b>VL32/A</b>	103	173	75,5	980	50	10	500
<b>VB46</b>	120	178	87,9	1.390	50	10	500
<b>VG85</b>	178	168	134,8	3.000	210	1	210
<b>V130</b>	215	173	167,5	4.450	28	5	140
<b>V170</b>	223	211	168	5.580	25	6	150

 Personalized only (minimum 100.000 pieces).

## TAKEAWAY CHICKEN BOX

Type	Art.	Ø top mm	h mm	Ø base mm	ml	Pieces per box		
						pcs x row	row	total
<b>VG85 White Cup Fried Chicken</b>	<b>629</b>	178	168	134,8	3.000	210	1	210
<b>White Lid for VG85 Fried Chicken Cup, Ø 169 mm</b>	<b>629-1</b>	-	-	-	-	300	2	600



# SDG GRAPHICS

## AVANA - 81



Type	Art.	GRAPHICS		
		AVANA	WHITE	OTHER
Takeaway Auto-Bottom Box	628	X		
Salad / Poke Bowl 350	350	X	X	
Salad / Poke Bowl S53	S53	X		
Salad / Poke Bowl S80	S80	X		
Salad / Poke Bowl S100	S100	X		
Salad / Poke Bowl S100A	S100A	X		
Salad / Poke Bowl S120	S120	X		
Salad / Poke Bowl S120	S160	X		
Food-box	636	X		
Food-box	637	X		
Food-box	639	X		
Food-box	640	X		
Food-box	641	X		
Pata-cup 50W/P	607	X		
Pata-cup 62M/P	608	X		
Food-cup take away small	617	X		
Food-cup take away big	633	X		
Sushi Box	N03	X		
Sushi Box	N05	X		
Sushi Box	N07	X		
Sushi Box	N09	X		
Sushi Box	N11	X		
Plates	-		X	
Popcorn Cups	-			X
VG85 Cup Fried Chicken	629		X	
Free-box duo	650	X		
Open Box Burger for Free-Box	653	X		

# FREEBOX VERTICAL TRAY



**FreeBox** represents a revolution in the world of professional takeaway catering, offering exceptional benefits in innovation, exclusive design, and the convenience of eating and drinking with just one hand.

This translates into increased sales at the point of sale, encouraging the purchase of two or more products simultaneously.

**FreeBox** is protected by international patents, for which SDG holds the exclusive license.

## FREEBOX - VERTICAL TRAY - T.U. AVANA

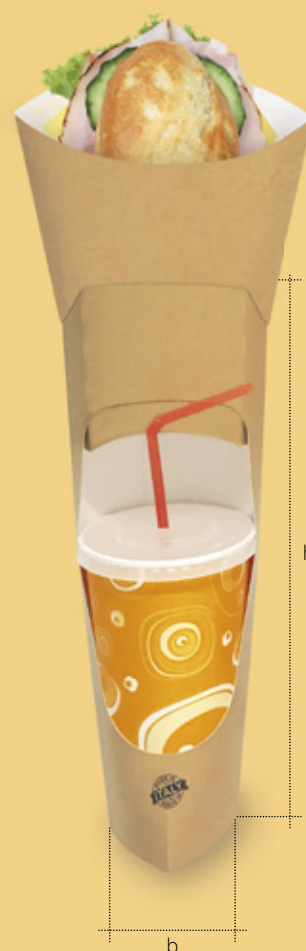
Type	Art.	Dimensions mm (lw × h)	Pieces per box		
			pcs x row	row	total
<b>FreeBox Duo</b>	<b>650</b>	110x295	50	9	450

### Matching Items:

- Box Burger for FreeBox: Art. **653** (See below)
- Pata-Box: **PB 135** Art. **601** and **PB 170** Art. **602** (see p. 48)
- Pata-Cup: **50W/P** Art. **607** (see p. 42)
- Cups: Art. **50W** (see p. 27) and **12oz** Art. **108** (see p. 31)

## BOX BURGER FOR FREEBOX - T.U. AVANA

Type	Art.	Dimensions mm (lw × h)	Pieces per box		
			pcs x row	row	total
<b>Open Box Burger</b>	<b>653</b>	80x210	50	10	500



Bioplat



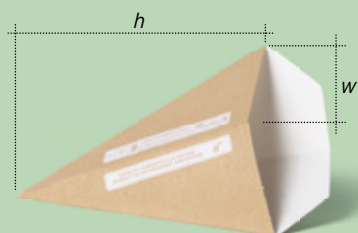
# FOOD SERVICE / TAKE AWAY COMPOSTABLE\*



## COMPOSTABLE\* BOX BURGER

/ Without Biopolymer Film

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Box Burger 10x10	603	100x100x70	50	13	650
Box Burger 15x10	604	150x100x70	50	10	500
Box Burger 12x12	627	120x120x70	50	16	800
Box Burger 12x12x11	615	120x120x110	50	8	400
Box Burger 16x15,5	614	160x155x90	50	6	300
Box Burger 19x11x7,5	642	190x110x75	50	8	400



## COMPOSTABLE FRY CONES\*

/ Without Biopolymer Film

Type	Art.	Dimensions mm (opening side "w" x h)	Pieces per box		
			pcs x row	row	total
Small Fry Cone	623	73 x 175	50	18	900
Big Fry Cone	624	95 x 225	50	10	500

## COMPOSTABLE\* TRAYS

/ Without Biopolymer Film

Type	Art.	Base Dim. mm (w x depth x h)	Top Dim. mm (w x depth x h)	Pieces per box		
				pcs x row	row	total
Tray	611	138x68x45	160x90x45	50	6	300
Tray	612	100x68x45	120x90x45	50	8	400
Tray	613	140x90x55	165x115x55	50	6	300
Tray	630	210x150x30	-	50	5	250



## COMPOSTABLE HOT DOG HOLDER\*

/ Without Biopolymer Film

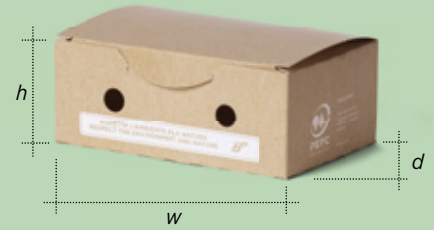
Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Hot-Dog	605	165x50x47	50	30	1.500
Hot-Dog	620	250x70x50	50	20	1.000
Hot-Dog Closable	616	230x73x54,5	50	10	500

\* According to UNI EN 13432 standard.

## COMPOSTABLE\* NUGGETS HOLDER\*

/ Without Biopolymer Film

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Nugget Holder	606	115x79x45	50	14	700
Nugget Holder	619	120x100x70	50	12	600
Nugget Holder	625	200x120x70	50	7	350




## COMPOSTABLE\* PATA-CUP


/ With Biopolymer Film

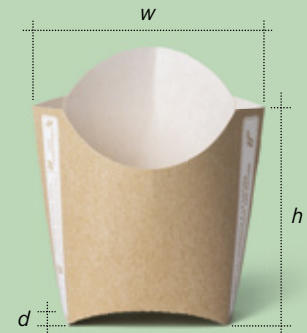
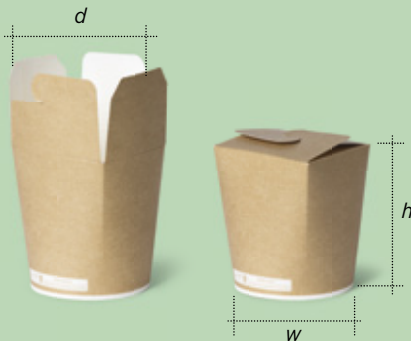
Type	Art.	Ø top mm (b)	h mm (h)	Ø base mm (f)	Pieces per box		
					pcs x row	row	total
62 M/P	608	74,4	114	53,8	100	20	2.000
50 W/P	607	84,8	144	65,9	50	28	1.400

## COMPOSTABLE\* PATA-BOX

/ Without Biopolymer Film

Type	Art.	Width (w)	Height (h)	Depth (d)	Pieces per box		
					pcs x row	row	total
 PB 105	-	80	65	35	-	1	1.300
PB 135	601	90	100	40	100	12	1.200
PB 170	602	93	130	35	100	8	800

 Personalized only (minimum to agree).



## COMPOSTABLE\* FOOD CUP TAKE AWAY

/ With Biopolymer Film

Type	Art.	Dimensions mm (w x depth x h)	ml	Pieces per box		
				pcs x row	row	total
Food Cup	617	84,6x106x103	500	48	10	480
Food Cup	633	87,9x110x124	750	43	10	430

## COMPOSTABLE\* FOOD BOX

/ With Biopolymer Film

Type	Art.	Dimensions mm (w x depth x h)	ml	Pieces per box		
				pcs x row	row	total
Food Box	636	110x90x65	750	20	13	260
Food Box	637	152x120x65	1350	20	8	160
Food Box	639	160x90x60	1000	25	10	250





## COMPOSTABLE\* HAPPY MEAL / Without Biopolymer Film

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Happy Meal	621	165x110x90	50	5	250
Happy Meal	622	200x140x130	25	4	100

## COMPOSTABLE\* SALAD / POKE BOWLS / Without Biopolymer Film

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Pieces per box		
						pcs x row	row	total
350	105,9	64,0	86,4	390	350-1 (Ø 115,1)	60	20	1.200
S80	149,5	60,5	131	800	17590	60	10	600
S100	185	50	160	1000	17592	42	6	252
S120	184	65	159,8	1200	17592	40	6	240
350-1 <sup>(1)</sup>	115,1	-	-	-	-	50	10	500
17590 <sup>(1)</sup>	150	-	-	-	-	50	6	300
17592 <sup>(1)</sup>	185	-	-	-	-	50	6	300

<sup>(1)</sup> Transparent PLA Lid.

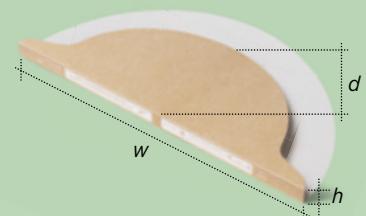


## COMPOSTABLE\* POCKET CRÊPE HOLDER / Without Biopolymer Film

Type	Art.	Dimensions mm	Pieces per box		
			pcs x row	row	total
Pocket Crêpe Holder	626	185x130	50	10	500

## COMPOSTABLE\* CRÊPE / PIADINA HOLDER / Without Biopolymer Film

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Crêpe / Piadina Holder	618	300x150x15	100	2	200

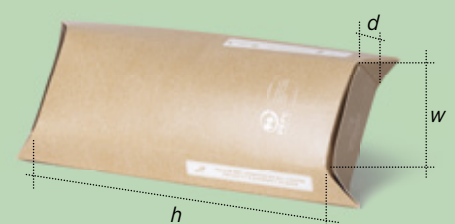


## COMPOSTABLE\* TACO HOLDER / Without Biopolymer Film

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Taco Holder	643	135x25x59	100	8	800

## COMPOSTABLE\* WRAP HOLDER / Without Biopolymer Film

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Wrap Holder	644	77x44x220	50	10	500



\* According to UNI EN 13432 standard.





## COFFEE LINE / SINGLE WALL COMPOSTABLE\*

/ With Biopolymer Film

Type	Art.	ml		Pieces per box		
		nominal	at top	pcs x row	row	total
<b>40Z</b>	<b>308</b>	100	125	50	20	1.000
<b>90Z</b>	<b>311</b>	270	300	50	20	1.000

Compatible with **Cup Holder Baskets** and **Cup Holder** (see p. 32).

## COMPOSTABLE PLATES\*

Type	Art.	Length mm	Pieces per box		
			pcs x row	row	total
<b>Triangular Plate 1/4</b>	<b>206</b>	10	100	5	500
<b>Plate Ø 180 mm</b>	<b>213</b>	20	50	5	250
<b>Bowls Ø 200 mm</b>	<b>212</b>	30	25	10	250



# SDG GRAPHICS

PAPERBOARD  
WITH BIOPOLYMER  
AVANA BIOPOL - 65



PAPERBOARD  
WITHOUT BIOPOLYMER  
AVANA BIOCOMPOST - 65



Type	Art.	GRAFICA	
		AVANA BIOPOL	AVANA BIOCOMPOST
Box Burger 10x10	603		X
Box Burger 15x10	604		X
Box Burger 12x12	627		X
Box Burger 12x12x11	615		X
Box Burger 16x15,5	614		X
Box Burger 19x11x7,5	642		X
Small Fry Cone	623		X
Big Fry Cone	624		X
Medium Tray	611		X
Small Tray	612		X
Large Tray	613		X
Pizza Tray	630		X
Small Hot Dog Holder	605		X
Large Hot Dog Holder	620		X
Closable Hot Dog Holder	616		X
Small Nuggets Holder	606		X
Medium Nuggets Holder	619		X
Large Nuggets Holder	625		X
Pata-cup 62M/P	608	X	
Pata-cup 50W/P	607	X	
Pata-box PB135	601		X
Pata-box PB170	602		X
Small Food-cup take away	617	X	
Big Food-cup take away	633	X	
Food-box	636	X	
Food-box	637	X	
Food-box	639	X	
Small Happy meal	621		X
Big Happy meal	622		X
Salad / Poke Bowl 350	350	X	
Salad / Poke Bowl S80	S80	X	
Salad / Poke Bowl S100	S100	X	
Salad / Poke Bowl S120	S120	X	
Pocket Crêpe Holder	626		X
Crêpe / Piadina Holder	618		X
Holder Tacos	643		X
Holder Wrap	644		X
4OZ	308	X	
9OZ	311	X	



# FOOD SERVICE /TAKE AWAY NATURESSE®



## NATURESSE® COMPOSTABLE\* SALAD / POKE BOWLS (Kraft-Kraft)

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Pieces per box		
						pcs x row	row	total
17012	150	60	130	750	17590	50	5	250
17014	185	66	160	1.200	17592	40	4	160
17590 <sup>(1)</sup>	150	-	-	-	-	50	6	300
17592 <sup>(1)</sup>	185	-	-	-	-	50	6	300

<sup>(1)</sup> Transparent PLA Lid.



## NATURESSE® COMPOSTABLE\* SOUP BOWL AND LID (Kraft-Kraft)

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Pieces per box		
						pcs x row	row	total
15531	97,3	102	76	480	15535	25	20	500
15535	99	-	-	-	-	25	20	500

## NATURESSE® COMPOSTABLE\* SQUARE BOWLS (Kraft-Kraft)

Type	Dimensions mm (Side x Side x Height)	ml	Ø Matching Lid	Pieces per box		
				pcs x row	row	total
23358	115x115x45	345	23369 / 23363	50	6	300
23359	115x115x60	450	23369 / 23363	50	6	300
23360	170x170x40	750	23370 / 23364	50	6	300
23361	170x170x50	1000	23370 / 23364	50	6	300
23362	170x170x64	1300	23370 / 23364	50	6	300
23363 <sup>(2)</sup>	-	-	-	-	-	300
23364 <sup>(2)</sup>	-	-	-	-	-	300
23369 <sup>(1)</sup>	-	-	-	-	-	300
23370 <sup>(1)</sup>	-	-	-	-	-	300

<sup>(1)</sup> Transparent PLA Lid.

<sup>(2)</sup> KRAFT Lid.





# ROUND CONTAINERS FOR CHEESE

Round Containers for Cheese Customizable with a wide range of graphics according to customer preferences. Upon request, the container's shaping can vary in thickness and form.





# ROUND CONTAINERS FOR CHEESE

## ROUND CONTAINERS FOR 8 CHEESE PORTIONS

Type	Dimensions mm	Content grams	Pieces per box		
			pcs x row	row	total
Scatoletta rotonda per 8 formaggini	Ø 110 x h 21	140 g	28	20	560
Scatoletta rotonda per 8 formaggini	Ø 110 x h 26,5	200 g	22	20	440



## ROUND CONTAINERS FOR 16 CHEESE PORTIONS

Type	Dimensions mm	Content grams	Pieces per box		
			pcs x row	row	total
Scatoletta rotonda per 16 formaggini	Ø 110 x h 32	280 g	18	20	360
Scatoletta rotonda per 24 formaggini	Ø 110 x h 53,5	400 g	220	1	220





# CUSTOM PRODUCTS

**Scatolificio del Garda S.p.A.**® is capable of customizing any shape and graphic design according to customer requirements.

Our history includes a wide range of **Custom Products**, such as trays for fruits and vegetables, cup holders, small boxes, windowed boxes, and much more. We provide full support to develop non-standard products tailored to the specific requirements of the end customer.



**naturesse®**

le stoviglie della natura



Parte delle immagini presenti in questo catalogo sono di proprietà di Pacovis AG.

# NATURESSE®

## **100% Biodegradable and Compostable Tableware.**

If you want to enjoy an elegant line while also committing to the environment, your choice can only be **Bioplat®** and **NATURESSE®**.

After use, everything can be disposed of in the organic waste bin.

## **SUSTAINABILITY: FUNCTIONALITY AND AESTHETIC**

Since 2003, the **NATURESSE®** brand has represented our expertise in innovative and resource-friendly packaging materials.

Whether it is disposable tableware or food packaging, **NATURESSE®** products are ideal for preserving food in all its freshness and quality.

The range, currently including over 300 items, is continuously expanded and adapted to meet the needs of our customers.

We also provide tailor-made solutions designed according to your specific requirements.

All **NATURESSE®** products comply with food safety standards, guaranteed by the relevant certifications.

Additionally, certification according to **UNI EN 13432** confirms their compostability.

## **HOW ARE NATURESSE® PRODUCTS MADE?**

The **NATURESSE®** range includes products made from renewable raw materials. All materials used are either agricultural by-products or come from rapidly regenerating plant-based sources. In this way, we help preserve fossil resources in a sustainable manner.

Valuable by-products that would otherwise be discarded and lost are thus recovered and put to use. All raw materials employed are 100% biodegradable and have a carbon-neutral impact throughout their life cycle, regardless of whether the products are ultimately disposed of via fermentation, composting, or incineration.



# PALM LEAF

## COMPLETELY NATURAL

The foliage decomposes into humus, which provides nourishment for a new plant. And so the cycle begins again. The same applies to palm leaves, which fall several times a year. However, before these leaves turn into humus, we collect them and transform them into disposable tableware.

The palms are cultivated using mixed cropping methods, preserving the soil. Since we can use only the dried leaf sheaths (green leaves, due to their high moisture content, would otherwise mold), there is no risk of overexploiting the plantations. Each palm leaf has elegant and unique veins, making every product crafted from this raw material one of a kind.

The uniqueness also extends to its properties: palm leaf products are versatile, oven-safe, food-safe, waterproof, and grease-resistant—without the need for additional coatings or additives. Completely natural, as intended.

Production in India follows fair and verified conditions, meeting high standards of social responsibility (**SA 8000 certification**). Additionally, our palm leaf products are certified according to **UNI EN 13432** and, since 2015, by the **Nordic Ecolabel (No. 5047 009)**.



*Raw Material: Palm*



*Dried Palm Leaf Sheath*



*Finished Product*





## STANDARD LINE

### RECTANGULAR PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Rectangular 240x160 mm	5034	25	4	100



### SQUARE PLATES



Type	Art.	Pieces per box		
		pcs x row	row	total
Square 230x220 mm	5040	25	4	100

### PIATTI TONDI

Type	Art.	Pieces per box		
		pcs x row	row	total
Tondo, Ø 120 mm	5029	25	8	200
Tondo, Ø 180 mm	5031	25	4	100
Tondo, Ø 220 mm	5037	25	4	100



### TRIANGULAR PLATE



Type	Art.	Pieces per box		
		pcs x row	row	total
Triangular 245x150x18 mm	12173	25	4	100

### COCKTAIL PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Cocktail 21x21 mm	29952	25	4	100

\* Compatible with the transparent Champagne glass Art. **29952** (see page 83)



### “CUADRA” PLATE



Type	Art.	Pieces per box		
		pcs x row	row	total
Plate 180x180 mm	3392	25	4	100



## “CUADRA” TRAYS

Type	Art.	Pieces per box		
		pcs x row	row	total
Trays 120x170 mm	3391	25	8	200
Trays 170x250 mm	3394	25	4	100



## OVAL TRAYS



Type	Art.	Pieces per box		
		pcs x row	row	total
Oval 300x200 mm	N135	25	4	100
Oval 360x250 mm	N136	25	4	100
Oval 410x280 mm	N137	25	4	100

## ROUND SOUP PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Round Soup Plate Ø 18 cm	5035	25	4	100



## ROUND SOUP PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Round Soup Plate 210x200x66 mm	12172	25	4	100

## ROUND BOWL

Type	Art.	Pieces per box		
		pcs x row	row	total
Bowl 500 ml, Ø 142 mm, h 60 mm	10759	25	4	100





# FINGER FOOD LINE

## “SMALL BOAT” BOWL

Type	Art.	Pieces per box		
		pcs x row	row	total
Bowl 115x60x20 mm	10758	25	24	600



## SQUARE TRAY

Type	Art.	Pieces per box		
		pcs x row	row	total
Square 70x70 mm	3583	25	24	600

## ROUND SOUP PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Round Soup Plate Ø 95 mm	15022	25	16	400





# SUGARCANE PULP

## A SWEET SIDE EFFECT

Our love for sweetness has a healthy side effect: during the extraction of sugar from sugarcane, a large quantity of fibers is produced—a valuable form of biomass. Far too valuable to be simply incinerated, as was commonly done in the past.

In fact, elegant tableware can be made from sugarcane fibers, available in a wide variety of shapes, with virtually no limits to creativity. Sugarcane tableware is lightweight yet extremely durable. It is also water-resistant and suitable for use in microwave ovens and conventional ovens, making it ideal for both hot and cold food applications.

To seal food containers, we also offer a biological lamination that provides an even more effective barrier against water and grease. This lamination expands the range of applications, allowing sugarcane products to be used, for example, for takeaway meal packaging in our food trays.

Production takes place close to the raw material cultivation areas, thus avoiding long-distance transportation.



*Raw Material:  
Sugarcane Stalks*



*Fibers After Extraction*



*Finished Product*



## STANDARD LINE

### FLAT PLATES

Type	Art.	Pieces per box		
		pcs x row	row	total
Plates Ø 180 mm	11183	50	10	500
Plates Ø 230 mm	11181	50	10	500
Plates Ø 260 mm	11180	50	10	500



### OVAL PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Oval 260x190 mm	11184	50	10	500

### SQUARE PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Square 170x170 mm 2 scomparti	11978	50	10	500



### ROUND SOUP PLATES

Type	Art.	ml	Pieces per box		
			pcs x row	row	total
Round Soup Ø 180 mm with rim	11185	400	50	20	1.000
Round Soup Ø 150 mm	N394	500	50	10	500
Round Soup Ø 190 mm	12701	680	50	10	500
Round Soup Ø 210 mm	15441	910	125	2	250

### PIZZA PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Plate Ø 325 mm	10485	50	4	200





# TOP CATERING LINE

## KARO RECTANGULAR PLATE (EX Elegance)

Type	Art.	Pieces per box		
		pcs x row	row	total
Rectangular 260x130 mm	<b>20842</b> (ex N130*)	50	10	500





## KARO SQUARE PLATES (EX Elegance)



Type	Art.	Pieces per box		
		pcs x row	row	total
Square 160x160 mm	<b>20834</b>	50	10	500
Square 200x200 mm	<b>20840</b>	50	10	500
Square 260x260 mm	<b>20841</b>	50	10	500



## KOMODO SQUARE PLATES

Type	Art.	Pieces per box		
		pcs x row	row	total
 Square 90x90 mm	<b>N465</b>	50	32	1.600
 Square 180x180 mm	<b>N468</b>	50	8	400
Square 220x220 mm	<b>13099</b>	50	10	500



# FINGER FOOD LINE

## ROUND FINGER FOOD CUP

Type	Art.	Pieces per box		
		pcs x row	row	total
 Round Cup 30 ml	15546	75	24	1800
 Round Cup 60 ml	10135	100	20	2.000
Transparent PLA Lid	15303	50	40	2.000



## SQUARE TRAY



Type	Art.	Pieces per box		
		pcs x row	row	total
Square 65x65 mm	15356	100	24	2.400

## LEAF TRAY

Type	Art.	Pieces per box		
		pcs x row	row	total
Tray 95x60 mm	15354	100	24	2.400



## “JENNY” DESSERT CUP



Type	Art.	Pieces per box		
		pcs x row	row	total
Cup 120x90x80 mm	10762	50	8	400

## SPOON TRAY

Type	Art.	Pieces per box		
		pcs x row	row	total
Tray 100x50 mm	15357	100	24	2.400



## OVAL TRAY

Type	Art.	Pieces per box		
		pcs x row	row	total
Oval 80x50 mm	15355	100	24	2.400

# NATURE LINE

Unbleached Cellulose Pulp

## NATURE OVAL PLATE



Type	Art.	Pieces per box		
		pcs x row	row	total
Oval 260x190 mm	N153	50	10	500



Art. 14966 or Art. 14967  
+ Pulp Lid Art. 15361



Art. 16823

## NATURE SQUARE PLATES

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Square 500 ml	14966	170x170x40	125	4	500
Square 750 ml	14967	170x170x55	125	4	500
Nature Pulp Lid for Art. 14966 and 14967	15361	-	125	4	500
Stackable Transparent PLA Dome Lid for Art. 14966 and 14967	16823	-	125	4	500

## NATURE RECTANGULAR PLATES

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Rectangular 900 ml	14969	170x195x55	125	4	500
Nature Pulp Lid for Art. 14969	15360	-	125	4	500
Stackable Transparent PLA Dome Lid for Art. 14969	16821	-	125	4	500



Art. 14969 + PLA Lid Art. 16821



Art. 15360



## NATURE ROUND SOUP PLATE

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Round Soup 400 ml	N154	Ø 180 mm, h 40 mm	50	10	500

## NATURE BOWL

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Bowl 600 ml	15548	Ø 15,5 mm	60	5	300
Stackable Transparent PLA Dome Lid for Art. 15548	17491	-	50	10	500



Art. 15548 + PLA Lid Art. 17491

# TAKEAWAY LINE

## SQUARE TRAYS



Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Trays 230 ml	3452	130x130x40	125	4	500
Trays 340 ml	3453	130x130x60	125	4	500
Resealable Lid for Art. 3452 and Art. 3453	3455	-	125	4	500



## RECTANGULAR TRAYS



Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Trays 500 ml	3456 °°	200x130x45	125	4	500
Trays 650 ml	3457 °°	200x130x55	125	4	500
Resealable Lid for Art. 3456 and Art. 3457	3462	-	125	4	500
Trays 850 ml	N395 °	229x153x50	125	2	250
Trays 1000 ml	N396 °	229x153x57	125	2	250
Trays 1000 ml 2 scomparti	N397 °	229x153x57	125	2	250
Resealable Lid for Art. N395, N396 and N397	N398	-	125	2	250

° Compatible with Transparent PLA Lid Art. 12012 (see page 89)

°° Compatible with Transparent PLA Lid Art. 12049 (see page 89)

## 2-COMPARTMENT TRAY (with Separate Lid)


Type	Art.	Pieces per box		
		pcs x row	row	total
Trays 240x155x40 mm 2 compartments	5364	50	4	200



## RESEALABLE FOOD BOX

Type	Art.	Pieces per box		
		pcs x row	row	total
Medium 185x140x74 mm	3479	125	2	250
Large 235x140x67 mm	3448	125	2	250
Extra-large 235x195x75 mm	3463	125	2	250

# RESEALABLE FOOD BOX

Type	Art.	Pieces per box		
		pcs x row	row	total
Food Box Extra-large 235x195x75 mm 2 compartments	3467	125	2	250
 Food Box Extra-large 235x195x75 mm 3 compartments	3468	125	2	250



# BOX BURGER

Type	Art.	Pieces per box		
		pcs x row	row	total
Large 135x135x78 mm	3474	125	4	500



# PLA (Polylactic Acid)

## WHEN LACTIC ACID BECOMES A SYNTHETIC PRODUCT

Transparent and 100% natural, polylactide (PLA, polylactic acid) is a synthetic polymer belonging to the polyester family. Its structure consists of numerous lactic acid molecules chemically bonded together.

For the production of **NATURESSE®** items, we use lactic acid obtained through the fermentation of carbohydrates. Currently, corn starch and sugarcane starch are used, but research continues: in the future, it should be possible to produce PLA from starch derived from waste materials.

PLA is a natural alternative to polyethylene, which is petroleum-based. It is highly transparent, strong, and shatterproof. PLA can also be molded into almost any shape and used as a film. PLA products are excellent for cold applications up to 40 °C.

Another positive side effect: for the same strength, PLA products are lighter than comparable conventional materials.



Store the product in a dry place, away from sunlight and heat sources (0 °C to 35 °C). The use of material not stored under the conditions described above is not recommended, as its food safety may be compromised. We disclaim any liability for improper storage and/or transportation.



*Raw Material:  
Corn and Cassava*



*Starch Granules*



*Finished Product*



## CONTAINERS WITH LID

Type	Art.	mm	Pieces per box	
			-	total
Containers 500 ml	SP500X	188,2x188,2x28	single bag	540
Containers 750 ml	SP750X	188,2x188,2x40	single bag	540
Lid for Art. SP500X, SP750X	CV	193x193x31	single bag	540



## CONTAINERS WITH HINGED LID

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Containers with Lid 375 ml	SPTR375	Ø 140 / h 72	300	1	300
Containers with Lid 500 ml	SPTR500	Ø 157 / h 75	240	1	240

## TRANSPARENT PLA FLOWER SALAD BOWL

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Salad Bowl 950 ml <sup>(1)</sup>	13650	Ø 170 / h 82	300	1	300
Salad Bowl 1400 ml <sup>(2)</sup>	12559	Ø 170 / h 112	240	1	240
Coperchio trasperante <sup>(3)</sup>	12560 °	Ø 170	50	12	600



° Item sold separately




## TRANSPARENT CHAMPAGNE GLASS

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Transparent Glass 100 ml	36773	Ø 55 183x60	12	10	120

## DESSERT CUP

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
320 ml (to top)	10051 °	Ø 96 / h 75	50	24	1.200
Inner Tray (120 ml, to top)	N347	Ø 85 / h 30	50	20	1.000

° The item can be paired with **flat transparent PLA lids with hole**, as well as **stackable and non- stackable dome lids, with or without hole** (see page 85).

 The Dessert Cup with Inner Tray **N347** can only be paired with **stackable and non-stackable dome transparent PLA lids, with or without hole** (see page 85).



## SALAD SHAKER

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
200 ml (to top)	2749 °	Ø 96 / h 80	50	20	1.000
400 ml (to top)	10176 °	Ø 96 / h 102	50	20	1.000

° The item can be paired with **flat transparent PLA lids with hole**, as well as **stackable and non- stackable dome lids, with or without hole** (see page 85).

## CUPS

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
40 ml (to top)	28518	Ø 46 / h 43	100	30	3.000
200 ml (to top)	24430 °	Ø 76 / h 90	90	25	2.250
200/250ml (to top)	24431 ° (ex. N146*)	Ø 76 / h 105	50	20	1.000
250ml (to top)	24432 °	Ø 76 / h 116	50	20	1.000
300 ml (to top)	26492 °	Ø 96 / h 107	50	24	1.200
400 ml (to top)	24435 °	Ø 96 / h 130	50	24	1.200
500 ml (to top)	24436 °	Ø 96 / h 146	50	24	1.200

° The item can be paired with **flat transparent PLA lids with hole**, as well as **stackable and non- stackable dome lids, with or without hole** (see page 85).



Art n. 28518



Art n. 24430



Art n. 24431  
(ex N146)



Art n. 24432



Art n. 26492



Art n. 24435



Art n. 24436

Art. 10379



Art. 2826



Art. 11151

Art. 11645



Art. N544

Art. 2827

## CUP LIDS

Type	Art.	Ø mm	Pieces per box		
			pcs x row	row	total
Flat Transparent Lid with Pre-Cut Hole for Art. N146 and N391	10379	76	50	20	1.000
Flat Transparent Lid with Pre-Cut Hole for Art. 26492, 24435, 24436, 2749, 10176 and 10051	2826	96	50	24	1.200
Stackable Dome Lid with Hole for Art. 26492, 24435, 24436, 2749, 10176 and 10051	11645	96	50	24	1.200
Stackable Dome Lid without Hole for Art. 26492, 24435, 24436, 2749, 10176 and 10051	11151	96	50	24	1.200
Non-Stackable Dome Lid with Hole for Art. 26492, 24435, 24436, 2749, 10176, and 10051	2827	96	50	24	1.200
Non-Stackable Dome Lid without Hole for Art. 26492, 24435, 24436, 2749, 10176, and 10051	N544	96	50	24	1.200

## TRANSPARENT RECTANGULAR LIDS

Type	Art.	Pieces per box		
		pcs x row	row	total
Transparent Lid, 229×153 mm for Art. N395, N396, and N397	12012	65	6	390
Transparent Lid, 205×130 mm for Art. 3456 and 3457	12049	65	8	520





# CUTLERY & ACCESSORIES

## Cutlery in CPLA (Crystallized Polylactic Acid)

Thanks to a recently developed process, PLA can be transformed into CPLA (Crystallized Polylactic Acid). During this process, the raw material crystallizes, taking on a milky appearance.

CPLA is suitable for hot applications, withstanding temperatures up to 85 °C. This robustness also applies to the shape: CPLA cutlery is extremely durable while maintaining a natural feel to the touch.

Even for **NATURESSE®** CPLA products, only pure PLA is used, avoiding the use of mixed compounds.



*Raw Material:  
Sugarcane and Cassava*



*Starch Granules*



*Heat and Crystallization*



*Finished Product*



# CUTLERY & ACCESSORIES



## WOODEN CUTLERY

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Teaspoons	5524	≈ 107	100	50	5.000
Spoons	11970	≈ 165	100	20	2.000
Knives	11968	≈ 165	100	20	2.000
Forks	11969	≈ 165	100	20	2.000
MONO Fork Set	20383	fork, napkin	-	-	250
MONO Spoon Set	20382	spoon, napkin	-	-	250
BIS Cutlery Set	20381	fork, knife, napkin	-	-	250
TRIS Cutlery Set	20380	fork, knife, spoon and napkin	-	-	250
Loose Coffee Stirrers with Dispenser Box	5092	≈ 114	1.000	10	10.000
Wrapped Stirrers with Dispenser Box	11406	≈ 114	1.000	10	10.000
Individually Wrapped Stirrers with Dispenser Box	13786	≈ 180	1.000	10	10.000
Double-Ended Stickers with Dispenser Box	4626	≈ 85	1.000	10	10.000
Individually Wrapped Stirrer	BT-WCS90PW	≈ 90	50	200	10.000



## SAIGON BAMBOO SKEWERS

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Saigon Bamboo Skewers	10122	≈ 60	250	16	4.000
Saigon Bamboo Skewers	11394	≈ 90	250	16	4.000
Saigon Bamboo Skewers	11395	≈ 150	250	16	4.000





## CUTLERY IN CRYSTALLIZED PLA

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Teaspoons	N269	≈ 102	100	20	2.000
Dessert Teaspoons	N808	≈ 130	50	20	1.000
Knives	N806	≈ 168	50	20	1.000
MONO Dessert Set	N865	dessert teaspoon, napkin	-	-	200
MONO Spoon	31588	spoon	-	-	500
MONO Dessert Teaspoon	N808/I	Teaspoons	-	-	300

## SMART CUTLERY IN BLACK CRYSTALLIZED PLA

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Mini Forks	19348	≈ 98	100	10	1.000
Mini Spoons	19349	≈ 98	100	10	1.000



## POSATE SMART IN PLA CRISTALLIZZATO BIANCO

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Knives	14161	≈ 165	50	20	1.000
Forks	14162	≈ 165	50	20	1.000
Spoons	14163	≈ 165	50	20	1.000
MONO Cutlery Set	26887.500	fork, napkin	50	10	500
BIS Cutlery Set	26888	fork, knife, napkin	-	-	-
TRIS Cutlery Set	26889	fork, knife, spoon, and napkin	-	-	-



## TRANSPARENT PLA STIRRER

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Loose PLA Ice Cream Spoon	143317	≈ 98	500	10	5.000
Individually Wrapped Transparent PLA Ice Cream Spoon	119488	≈ 98	1000	8	8.000



## PLA STRAWS (BIO-COMPOSTABLE\*)

TIPO	Art.	h in mm	Ø in mm	Pieces per box		
				pcs x row	row	total
Loose Black Straw	15070	150	7	500	20	10.000
Loose Black Straw	21070	210	7	500	20	10.000
Individually Wrapped Black Straw	121070	210	7	250	20	5.000



\* According to UNI EN 13432 standard.

# CONTACTS

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