



CATALOGO PRODOTTI

**Food & Beverage
Packaging**

SCATOLIFICIO DEL GARDA

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SCATOLIFICIO DEL GARDA



Versatility. Quality. Food Packaging Excellence.

It has been 50 years since my father, Sandri Sandro, founded **Scatolificio del Garda**®, which originally produced boxes for footwear. Today, that production has given way to food packaging, along with a complete transformation of the company's manufacturing, technological, and cultural mindset. In this regard, I am proud to present my company as the result of the perseverance, strength, and determination of Veronese entrepreneurship. Life is made up of achievements, disappointments, and decisions—but above all, of people. People you interact with every day, or meet just once and who nonetheless leave something behind.

"IN LIFE, WHAT COUNTS ARE NOT THE STEPS YOU TAKE, NOR THE SHOES YOU WEAR, BUT THE FOOTPRINTS YOU LEAVE."

With these principles and beliefs, we have built a team of people who, while pursuing a single shared goal and at the same time preserving their individual personalities, have been able—through the achievement of quality, reliability, dynamism, and speed of execution—to give credibility to Scatolificio del Garda and elevate its name. Transitioning to food packaging production, knowing where we came from, was like resetting everything: production processes, mindset, and above all, our readiness. We found ourselves prepared at every moment, because the food market is constantly evolving and always seeking innovation. For this reason, we too began to look for new machinery and new materials to produce innovative products. As early as the 1990s, we introduced the first biodegradable and compostable containers to the market, demonstrating our openness to change and to future challenges. Today, our **Bioplat**® brand is widely recognized as a benchmark in biodegradable and environmentally sustainable food packaging. By browsing our catalog, you will notice that the company has always placed strong emphasis on quality and environmental sustainability. The various certifications we hold allow us to provide assurance and credibility in meeting the needs of all clients in the food sector. Finally, I would like to recall our company motto, which once again represents and confirms what was stated at the beginning:

INSIST, RESIST, ACHIEVE, CONQUER

Luca Sandri
Presidente SDG

Scatolificio del Garda S.p.A.®, a company backed by Fondo Italiano d'Investimento, is one of the leading operators in the food packaging sector. As part of its international growth strategy, the company has strengthened its presence in the European market through the integration of **Graphired Group** and **Meraki Packaging**, Spanish companies specialized in food packaging, further enhancing its manufacturing capabilities, commercial reach and development opportunities across international markets.

With a comprehensive product portfolio ranging from traditional solutions to compostable and low environmental impact alternatives, we manufacture disposable tableware and food packaging featuring generic designs, private labels and fully customized branding solutions, while ensuring high quality standards, production process reliability and compliance with food industry regulations.

Our strength lies in the direct control of the entire production cycle, from the selection of raw materials and technical processing to the final product customization. This approach enables us to provide a reliable, flexible and highly tailored service, supporting every customer with expertise, responsiveness and operational continuity.

Leading national and international food industry brands have entrusted **Scatolificio del Garda** for many years with the development of their customized packaging solutions, recognizing the company as a trusted partner for quality, innovation and manufacturing excellence.

Our main production facility covers an area of more than 65,000 m², including approximately 30,000 m² of covered space, strategically located just a few kilometres from the A4 Milan-Venice and A22 Modena-Brenner motorway junctions.

For further information about our product ranges, manufacturing technologies and customization capabilities, please contact our Quality and Research & Development Department or our Sales Department.

PRODUCTION PROCESS

Each product is the result of a highly specialized and intensive process, developed through expertise and careful design, using premium raw materials and the most advanced technologies, with a constant focus on quality and continuous improvement.

PROJECT ANALYSIS

1 During this initial phase, the customer's requirements are assessed based on our expertise in order to define a production process aimed at achieving the best quality-to-price ratio. Technical and graphic specifications are then established, including the selection of materials and colors, followed by the development of a production plan that defines batch characteristics, timelines, and manufacturing and delivery methods.



GRAPHIC PREPRESS

2 This is a critical stage in the entire production process. Using the latest graphic hardware and software, the digital master is prepared. The files are submitted for client approval, and once approved, a certified digital print proof is produced. The printing plates are then manufactured using CTP (Computer-to-Plate) technology, with the graphic file transferred directly from the computer to the plates.



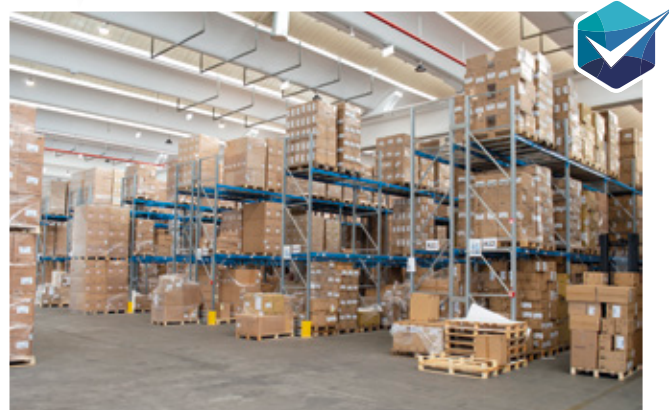
PROCESSING

5 The die-cut product now enters the final production stage, taking on its definitive form. **Thermoforming, folding, and gluing** are carried out using state-of-the-art machinery and equipment, capable of producing up to 12,000 units per hour, operated by highly skilled personnel. Some of these machines have been specifically designed and built exclusively for SDG, enabling the production of special and unique processes.



WAREHOUSE & LOGISTICS

6 The finished product is packed according to the client's specifications and further organized on pallets. It is then stored in our warehouses, from which carefully selected couriers—chosen for reliability and punctuality—deliver to customer locations in Italy and worldwide. We also offer extensive stock-holding services to support "just-in-time" production needs.



PRINTING PROCESS

3 Digital data from the plates guide the printing machines, ensuring consistent quality from the first to the last sheet. In addition to traditional offset printing, we have recently added a state-of-the-art 6-color **Roland LED** press with a coating unit, producing prints that are perfectly dry and ready for subsequent processing. When required, printed materials can be laminated **using food-safe certified films**. All of these processes are carried out entirely in-house.



DIE-CUTTING

4 The printed sheet is then die-cut. This process is carried out using laser-made dies with zero tolerance, operated on state-of-the-art CNC machines. Absolute precision is ensured at this stage to produce a final product that fully meets the client's specifications.



THE CONSUMER

7 The ultimate goal is the satisfaction not only of our direct clients but also of the end consumer, who increasingly demands containers that are hygienically safe, high-quality, durable, and visually appealing. This shared objective fosters a true partnership between SDG and its clients, allowing both to work side by side in an increasingly dynamic and competitive market.



GLOSSARY

 = **certified quality management system**

OFFSET PRINTING = an indirect printing process using a planographic plate with chemical/physical image area differentiation.

DIE-CUTTING = Any operation in which a die with sharp edges is pressed onto a substrate to achieve a specific shape. This process allows sheets of material to be cut into forms that will later become a container or a box.

THERMOFORMING = a process in which a sheet of material is heated until soft and pliable, then shaped into the desired form using vacuum, pressure, or auxiliary tools.

LAMINATION = the application of a transparent, glossy, or matte plastic layer to a paper substrate using adhesive and pressure, on one or both sides. This process is used to protect printed materials and/or enhance the durability of the substrate.

GLUING = the joining of two or more layers of material using an adhesive to create a single, unified substrate.

QUALITY

Scatolificio del Garda SpA® operates a management system that directs all company processes toward full compliance with national and EU regulations, as well as customer satisfaction. Since November 2003, **SDG®** has also implemented an internal quality policy involving all employees, suppliers, and external collaborators, enabling us to consistently deliver higher-quality products and services.

Our quality policy

- Provide cups compliant with Directive 2014/32/EU (cups with a confidence line) and with national legislation: Legislative Decree No. 84 of May 19, 2016.
- Achieve, maintain, and continuously improve quality and food safety levels, in compliance with current EU and national legislation:
 - Regulation CE 1935/2004
 - Regulation (EU) 10/2011 and subsequent amendments
 - Regulation (EC) 2023/2006 and subsequent amendments
 - Ministerial Decree 21/03/1973 and subsequent amendments
- Meet client requirements and expectations, both explicit and implicit, including standards, delivery punctuality, and cost objectives.
- Provide the best technical support to clients for product and process development, as well as for addressing complaints and resolving issues.
- Prevent product defects wherever possible, minimizing the costs of “non-quality” (internal and external) and potential risks to anyone from non-compliant products.
- Develop collaborative relationships with suppliers, ensuring mutual support and compliance with quality and food safety standards.
- Continuously improve production efficiency, making optimal use of all available resources in operations, and generally enhancing the efficiency of all company processes.
- Promote a culture of quality and product safety through staff awareness, training, and empowerment.



CERTIFICATIONS

Scatolificio del Garda SpA places great importance on quality and control systems and is committed to achieving and maintaining recognized certifications.

Below is an overview of the certifications currently held by the company.



Packaging Materials

CERTIFICATED



Compostabile



Cerca i nostri materiali certificati FSC



ICE CREAM CUPS

Ice cream cups made of **mono-PE coated virgin fiber paperboard**.

A wide range of sizes is available to meet the needs of both artisanal and industrial ice cream producers. Many items are supplied with matching lids.

All our products are manufactured using multilayer paperboard certified for food contact in compliance with current regulations.

The **pure virgin fiber** paperboard we use is mainly sourced from European paper mills certified according to the international **FSC® (Forest Stewardship Council)** forest certification standard.

FSC® certification guarantees that products come from responsibly managed forests, ensuring environmental, social, and economic benefits.



Il marchio della
gestione forestale
responsabile

FSC®-certified paperboard is
available upon request for our
products.

COMPOSTABLE* ICE CREAM CUPS

Bioplat



Compostabile

100% biodegradable and compostable cups, made from virgin fiber paperboard heat-laminated with a biopolymer film derived from renewable sources.

They are suitable for food contact in compliance with current regulations.

Thanks to an additional biopolymer coating, the products are also resistant to heat and moisture.

Custom printing is available, and the cups come in various sizes for multiple applications.

In addition to standard graphics available according to warehouse stock, customers are offered maximum flexibility in graphic customization, in compliance with the ink limit thresholds required by UNI EN 13432 regulations.

* According to UNI EN 13432 standard.



ICE CREAM CUPS

CUPS AND LIDS WITH PULL TAB

Type	Ø top mm	h mm	Ø base mm	ml		Ø Matching Lid	Pieces per box		
				at top	at lid		pcs x row	row	total
60	64,5	37,0	53,0	75	-	-	60	54	3.240
80	73,4	38,8	61,1	90	-	-	42	46	1.932
⚠ 85	73,7	42,3	61,1	100	-	-	45	40	1800
⚠ 90	74,5	45	61,1	110	-	-	46	40	1840
95 *	75,5	49,5	61,1	135	95	69,8	42	40	1.680
⚠ 100 *	90,7	44,0	78,7	175	110	84,4	42	30	1.260
⚠ 101 *	84,9	42,5	73,1	165	110	79,15	-	-	-
102 *	85,8	44,0	72,9	155	105	80,3	45	33	1.485
110	77,4	54,2	65,2	165	-	-	52	42	2.184
130	86,4	50,0	73,1	200	-	-	67	30	2.010
⚠ 135/G	68	58,5	53,5	135	105	63,3	65	45	2.925
160 *	90,5	56,0	75,6	230	165	84,4	43	30	1.290
175 *	80,3	70,5	59,6	225	183	75	46	38	1.748
200B *	90,5	62,0	75,5	265	195	84,4	45	30	1.350
250	95,1	64,5	78,0	290	-	-	40	24	960
350	105,9	64,0	86,4	390	-	-	60	20	1.200
450	109,6	80,0	87,2	520	-	-	57	20	1.140
⚠ S19/G	79,1	64,5	65,1	200	150	73,2	47	35	1.645

⚠ Personalized only (minimum 100.000 pieces).

* On request: embossed area for pull-tab lid seating.



Rimless cup



Rimmed cup for lid



Cardboard lid

STACKABLE DOME LIDS



Stackable domed lid

Type	mm	Matching Lid	Pieces per box		
			pcs x row	row	total
8095-1	Ø 81,5 / h 32	80 - 95	50	16	800
102200B-1	Ø 95 / h 32	102 - 130 - 160 - 200B	60	15	900

PAPER ICE CREAM STIRRERS

Type	Art.	h mm	Pieces per box		
			pcs x row	row	total
White Paper Stirrers	20799	95	150 pcs.	20	3.000



Art. 20799

CUPS

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Pieces per box		
						pcs x row	row	total
 135	68	58,5	53,5	135	69,8 ⁽²⁾	65	45	2.925
 165	69,0	69,0	54,0	165	69 ⁽¹⁾	48	50	2.400
S19	79,1	64,5	65,1	200	79 ⁽¹⁾	47	35	1.645
 S40	90,5	97,5	67,3	413	91,5 ⁽²⁾	55	16	880
S50	97,2	106,0	74,0	525	98 ⁽¹⁾	48	24	1.152
 S53	118,3	71,1	102,1	530	118 ⁽¹⁾	42	15	630
 S65	97,2	115	72,8	565	98 ⁽¹⁾	45	24	1.080
 S75	118,3	97	98,1	747	118 ⁽¹⁾	38	15	570
 S80	149,5	60,5	131	800	150 ⁽¹⁾	50	10	500
S94	118,3	123,0	95,2	940	118 ⁽¹⁾	38	15	570
 S105	118,3	142,0	87,8	1050	118 ⁽¹⁾	44	15	660

 Personalized only (minimum to agree).

⁽¹⁾ Lid snap-on.

⁽²⁾ Beaded lid.



Non-Stackable Snap-on Lid



Custom Text Option

Stackable Snap-on Lid



Inner Lid with Spoon ⁽²⁾



Lid Ø 100,5 mm (S50Y)

SNAP-ON AND BEADED LIDS

Type	Snap-on		Beaded	Matching Item	Pieces per box	
	Stackable	Non-Stackable			one bag	total
 Ø 69 mm ⁽²⁾	x	-	-	Coppa 165	x	2.040
 Ø 69,8 mm	-	-	x	Coppa 135	x	2.160
Ø 79 mm ^{(1) (2)}	x	-	-	S19	x	1.976
Ø 91,5 mm *	-	-	x	S40	x	1.560
Ø 98 mm ⁽¹⁾	x	-	-	S37Y - S50 S50Y - S65	x	989
 Ø 98 nsn ⁽¹⁾	-	x	-	S37Y - S50 S50Y - S65	x	800
Ø 100,5 mm	x	-	x	S50Y	-	-
Ø 118 mm ⁽¹⁾	x	-	-	S53 - S75 S94 - S105	x	570
Ø 150 mm ⁽¹⁾	x	-	-	S80	x	322

 Personalized only (minimum to agree).

⁽¹⁾ Stackable and non-stackable snap-on lids: available in **white** with **white rim**.

Custom rim colors can be requested for personalized and/or branded productions (minimum quantity to be agreed).

⁽²⁾ Lids Ø 69 mm and Ø 79 mm: also available with spoon + liner.

* Lid Ø 91.5 mm, beaded, **non-tight fitting**, compatible with Art.: Cups 160 and 200B.



Beaded Lid

SEALS

Type	Matching Cups	Pieces per box		
		pcs x row	row	total
S19-3-00	S19	1.000	24	24.000
S37YS50YS65-3-00	S37Y-S50 - S65	1.000	24	24.000
S94105-3-00	S53 - S75 - S94 - S105	1.000	24	24.000



Seal

ICE CREAM CONE LIDS

Type	Ø top mm	Pieces per box		
		pcs x row	row	total
 Ice Cream Cone Disc	60,5	550	30	16.500
 Ice Cream Cone Disc	61	430	36	15.480

 Personalized only (minimum 100.000 pieces).

RECTANGULAR ICE CREAM BOWLS



Type	Dimensions mm (Side x Side x Height)	ml	Ø Matching Lid	Pieces per box		
				pcs x row	row	total
 850RS	185,5x116,2x64,5	850	850RS1000RS-1-sn ⁽¹⁾	500	1	500
 1000RS	185,5x116,2x78,5	1000	850RS1000RS-1-sn ⁽¹⁾	500	1	500
850RS1000RS-1-sn ⁽¹⁾	189,66x120,9x17,5	-	-	348	1	348

 Personalized only (minimum to agree).

⁽¹⁾ Lid snap-on.

CUPS WITH VERTICAL WELDING PROTECTION (PERSONALIZED ONLY)

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Single Bag		
						pcs x row	row	total
14Y	73,3	51,6	46,22	154	-	25	30	1800
15Y	68,5	70	49,2	155	-	30	64	1920
17Y	71	71,4	56,81	175	-	42	30	1.260
20Y	94,9	44,6	79,19	202	-	1.008	1	1.008
28Y	94,9	60,8	75,78	280	-	1.008	1	1.008
S50Y	97,2	107,5	74,14	525	98 ⁽¹⁾ - 100,5 ⁽¹⁾	48	24	1.152
S37Y	97,2	74,5	79,34	370	98 ⁽¹⁾	24	57	1368
S53Y	118,3	71,1	102,1	530	118 ⁽¹⁾	42	15	630
S75Y	118,3	97	98,1	747	118 ⁽¹⁾	38	15	570
S94Y	118,3	123,0	95,2	940	118 ⁽¹⁾	38	15	570

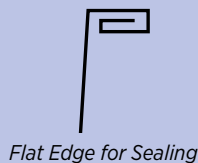


Custom example

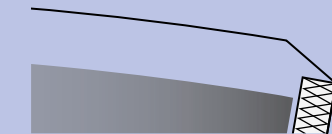


Custom example

⁽¹⁾ Lids (see p. 16).



Flat Edge for Sealing



Vertical Seal Point with Strip Film Insert

SQUEEZER (PERSONALIZED ONLY)

Type	Ø top mm	h mm	Top Capacity ml	Pieces per box		
				pcs x row	row	total
 K70	43,1	141	80	24	75	1.800
 K115	43,1	200	120	18	75	1.350

 Personalized only (minimum 100.000 pieces).



Custom example

PIC-NIC (PERSONALIZED ONLY)

Type	Ø top mm	h mm	Ø base mm	Top Capacity ml	Pieces per box		
					pcs x row	row	total
Pic-Nic	68	119,7	43,9	250	35	68	2.380



Custom example



Poly-lined Picnic Interior



Aluminum-lined Picnic Interior

SDG GRAPHICS

WHITE - 00



FRUIT MILK YELLOW - 13



ALL FRUIT - 10



FRUIT MILK PINK - 14



FRUIT MILK LIGHT BLUE - 12



FRUIT MILK GREEN - 15



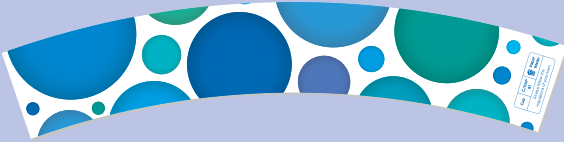
TEXT - 22



CAPRI ICE LIGHT BLUE - 26



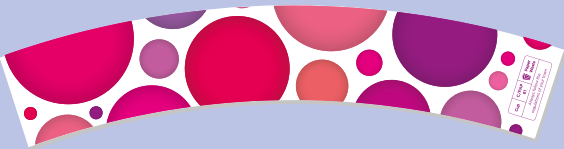
BUBBLES LIGHT BLUE - 23



CAPRI ICE RED - 27



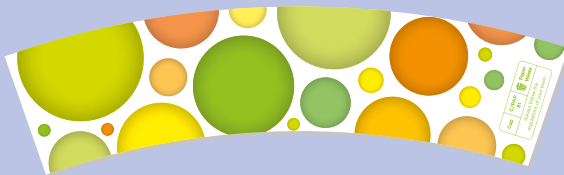
BUBBLES PURPLE - 24



CAPRI ICE GREEN - 28



BUBBLES GREEN - 25



GRAPHICS	CUPS											
	60	80	95	102	110	130	160	175	200B	250	350	450
WHITE	x	x	x	x	x	x	x	x	x	x	x	x
BUBBLES LIGHT BLUE	x			x					x			x
BUBBLES PURPLE		x				x				x		
BUBBLES GREEN			x				x				x	
CAPRI ICE LIGHT BLUE	x			x					x			
CAPRI ICE RED		x				x						
CAPRI ICE GREEN			x				x				x	
FRUIT MILK LIGHT BLUE	x	x			x		x	x		x	x	x
FRUIT MILK YELLOW			x						x			
FRUIT MILK PINK						x						
FRUIT MILK GREEN				x								
TEXT	x	x	x	x	x	x	x	x	x	x	x	x
ALL FRUIT	x	x	x	x	x	x	x	x	x	x	x	x

PAPER CONE SLEEVES



PAPER CONE SLEEVES

Type	h mm	Ø top mm	Angle	Pieces per box	
				Small Box	Big box
⚠ PC1	± 154	42	15°	2.400	9.720
⚠ PC1+	± 165	44,5	15°	-	8.640
⚠ PC2XS	± 137	34,2	14°	2.880	9.600
⚠ PC2	± 150	37,5	14°	2.880	9.600
⚠ PC2+	± 164	40	14°	2.000	9.720
⚠ PC3	± 138	37,5	15°	2.880	10.800
⚠ PC4	± 104	41	22°	6.400	12.000
⚠ PC5	± 114	45	22°	4.400	12.000
⚠ PC6	± 118	36	17°	3.840	13.200
⚠ PC7	± 114	41	20°	3.200	12.000
⚠ PC8	± 119	32,1	15°	3.360	11.880
⚠ PC9	± 126	39	17°	2.880	9.720

⚠ Minimum order quantity to be agreed.



SDG GRAPHICS

FLORES



KRAFT & COLORS



CAPRI ICE



GRAPHICS	PAPER CONE SLEEVES	
	PC1	PC3
⚠ CAPRI ICE	X	
FLORES	X	X
FLORES ORANGE	X	X
FLORES LIGHT BLUE	X	X
FLORES PINK	X	X
FLORES GREEN	X	X
⚠ KRAFT & COLORS	X	

⚠ The boxes will display the various designs available.



Bioplat



COMPOSTABLE* ICE CREAM CUPS



COMPOSTABLE* ICE CREAM CUPS

Type	Art.	Ø top mm	h mm	Ø base mm	ml	Pieces per box		
						pcs x row	row	total
60	60	64,5	37,0	53,0	75	60	54	3.240
80	305	73,4	38,8	61,1	90	42	46	1.932
95	306	75,5	49,5	61,1	135	42	40	1.680
102	312	85,8	44,0	72,9	155	45	33	1.485
130	307	86,4	50,0	73,1	200	67	30	2.010
160	313	90,5	56,0	75,6	230	43	30	1.290
200B	314	90,5	62,0	75,5	265	45	30	1.350
350	350	105,9	64,0	86,4	390	60	20	1.200
450	450	109,6	80,0	87,2	520	57	20	1.140



COMPOSTABLE* RECTANGULAR ICE CREAM BOWLS



Cellulose Pulp Laminated with PBAT



Type	Art.	Dimensions mm	Pieces per box		
			pcs x row	row	total
Tray 500 ml	13049	200x130x45	125	4	500
Tray 650 ml	12858	200x130x55	125	4	500
Resealable Lid (non-PBAT laminated) for Art. 13049 and Art. 12858	3462	-	125	4	500
Resealable Lid for Art. 13049 and Art. 12858	12049	205x130	125	4	500
Tray 850 ml	12859	229x153x50	125	2	250
Tray 1000 ml	12860	229x153x57	125	2	250
Tray 1000 ml 2 Compartments	12861	229x153x57	125	2	250
Resealable Lid (non-PBAT laminated) for Art. 12859, 12860 and 12861	N398	-	125	2	250
Transparent Lid for Art. 12859, 12860 and 12861	12012	229x153	125	4	500

* According to UNI EN 13432 standard.



Bioplat



ACCESSORIES

Type	Art.	Dimensions mm	Pieces per box		
			pcs x row	row	total
Loose Transparent PLA Ice Cream Spoon	143317	≈ 98	500	10	5.000
Individually Wrapped Transparent PLA Ice Cream Spoon	119488	≈ 98	1000	8	8.000



Transparent



Transparent

GRAFICHE SDG

PALM LEAF BIO - 60



TEXT BIO - 64



GRAPHICS	CUPS								
	60	80	95	102	130	160	200B	350	450
PALM LEAF BIO	x	x	x	x	x	x	x	x	x
TEXT BIO	x	x	x	x	x	x	x	x	x



* According to UNI EN 13432 standard.



COLD LINE CUPS

Cups made of virgin fiber paperboard, bi-coated for cold beverages, frappés, and milkshakes.

A wide range of sizes and capacities is available.

Each cup can be supplied with a custom **polystyrene lid**, some with a cross-cut or hole for straw insertion.

HOT LINE CUPS

Wide range of **mono-coated paper cups suitable for hot beverages**.

Each cup can be paired with a custom-made lid, ensuring a secure closure during transport.

The innovative “**Double Wall**” system provides full thermal insulation for the beverage and a comfortable touch when holding the cup.

COMPOSTABLE* CUPS LINE

100% biodegradable and compostable cups made of virgin fiber paperboard, hot-laminated with a biopolymer film from renewable sources.

Suitable for food contact according to current regulations.

With an additional biopolymer coating, the cups also resist heat and moisture.

Custom printing is available, and they come in various sizes for multiple uses.

Bioplat



Compostabile

In addition to standard graphics available according to warehouse stock, customers are offered maximum flexibility in graphic customization, in compliance with the ink limit thresholds required by UNI EN 13432 regulations.

* According to UNI EN 13432 standard.





COLD LINE CUPS

CUPS FOR COLD BEVERAGES

Type	ml		Ø top mm	h mm	Ø base mm	Pieces per box		
	nominal	at top				pcs x row	row	total
20M	200	230	72,5	92	48,7	100	25	2.500
25M	250	300	76,6	96,2	53,3	100	20	2.000
 30M	250	290	74	107	53,6	60	30	1.800
 32M	280	320	79	106,5	53,9	100	20	2.000
37M	300	350	80	117	51	100	20	2.000
42M	350	410	83	125,5	53,8	100	20	2.000
45W	400	450	89,5	112	65	50	20	1.000
50W	500	550	89,5	136	65,9	50	20	1.000
 70W	600	700	89,5	168	64,4	50	20	1.000

 Personalized only (minimum 100.000 pieces).



CUPS LIDS



Cross-Cut Lid

Type	Matching Cup	Ø lid mm	Pieces per box		
			pcs x row	row	total
37M-1 cross-cut	37M	82	100	20	2.000
42M-1 cross-cut	42M	85	100	20	2.000
4550W-1 cross-cut	45W/50W/70W	93	100	10	1.000

PAPERBOARD LIDS

Type	Matching Cup	Ø lid mm	Pieces per box		
			pcs x row	row	total
20M-1C-00 ⁽¹⁾	20M	76,5	50	16	800
8oz37M-1C-00	37M	80,6	50	20	1000
1216oz455070W-1C-00 ⁽¹⁾	45W/50W/70W	92,9	50	10	500

⁽¹⁾ Stackable.



8oz37M-1C-00



Stackable Lid ⁽¹⁾

PLA STRAWS (BIO-COMPOSTABLE¹⁾)



Type	Art.	h in mm	Ø in mm	Pieces per box		
				pcs x row	row	total
Loose Black Straw	15070	150	7	500	20	10.000
Loose Black Straw	21070	210	7	500	20	10.000
Individually Wrapped Black Straw	I21070	210	7	250	20	5.000

* According to UNI EN 13432 standard.

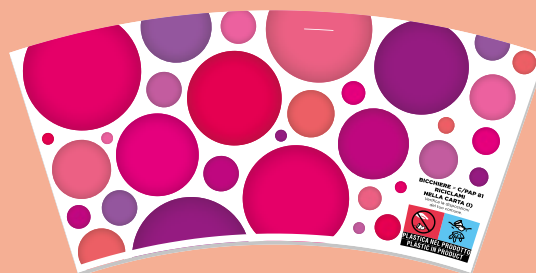


SDG GRAPHICS

WHITE - 00



BUBBLES PURPLE - 24



ALL FRUIT - 10



BUBBLES GREEN - 25



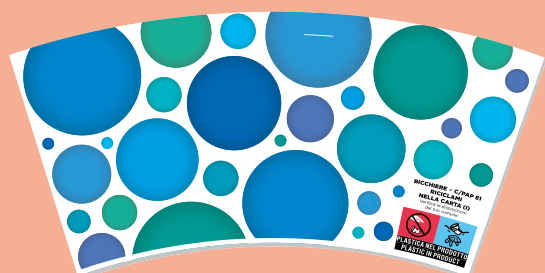
TEXT - 22



CAPRI ICE LIGHT BLUE - 26



BUBBLES LIGHT BLUE - 23



CAPRI ICE GREEN - 28



GRAPHICS	CUPS					
	20M	25M	37M	42M	45W	50W
WHITE	X	X	X	X	X	X
BUBBLES LIGHT BLUE				X		
BUBBLES PURPLE		X				
BUBBLES GREEN			X			X
CAPRI ICE LIGHT BLUE				X		
CAPRI ICE GREEN			X			
TEXT	X	X	X	X	X	X
ALL FRUIT	X	X	X	X	X	X

CUSTOM EXAMPLES





HOT LINE CUPS

HOT LINE CUPS / SINGLE WALL

Type	Art.	ml		Ø top mm	h mm	Ø base mm	Pieces per box		
		nominal	at top				pcs x row	row	total
2,5oz	103	50	60	50,1	47,9	36,1	50	40	2000
3oz	104	70	85	56,6	57,1	38,5	50	40	2.000
4oz	106	100	125	62	65,5	44,3	50	20	1.000
 5,5oz vending	111	160	195	70,2	81,7	49	50	20	1.000
6oz	107	180	230	71,5	84,3	53,4	50	20	1.000
9oz	105	270	300	80,2	95,1	56	50	20	1.000
12oz	108	360	450	90,2	113,1	63	50	20	1.000
16oz	109	480	550	89,8	137,5	58,2	50	20	1.000



Single Wall Cup

 Available white - customized (**minimum 100.000 pieces**).
Compatible with **Cup Holder Baskets** and **Cup Holder** (see p. 32).



Double Wall Cup

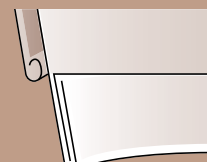
HOT LINE CUPS / DOUBLE WALL

(double wall)

Type	Art.	ml		Ø top mm	h mm	Ø base mm	Pieces per box		
		nominal	at top				pcs x row	row	total
9oz	105DW	270	300	80,2	95,1	56	21	20	420
12oz	108DW	360	450	90,2	113,1	63	20	20	400
16oz	109DW	480	550	89,8	137,5	58,2	20	20	400

Compatible with **Cup Holder Baskets** and **Cup Holder** (see p. 32).

The double wall creates an air gap that provides effective insulation, ensuring a comfortable grip even with very hot beverages.
Outer wall made of 100% virgin fiber.



INDIVIDUALLY WRAPPED CUP

Type	Art.	ml		Ø top mm	h mm	Ø base mm	Pieces per box
		nominal	at top				
5,5oz	111I	160	170	71	79	46	1000



COFFEE STIRRERS FOR VENDING



Loose Brown Coffee Stirrers (Paper)



Individually Wrapped White Coffee Stirrers (Paper)

Type	Art.	h mm	Pieces per box		
			pcs x row	row	total
Loose Brown Coffee Stirrers (Paper)	22353	90	100	60	6.000
Individually Wrapped White Coffee Stirrers (Paper)	21413/I	90	50	40	2.000

CUP LIDS

Type	Matching Cup	Colore			Ø mm	Pieces per box		
		white	transparent	black		pcs x row	row	total
3oz-1 without spout	3 oz	x	x	-	59	100	10	1.000
4oz-1 without spout	4 oz	-	x	-	65	100	10	1.000
4oz-2 with spout	4 oz	x	x	x	65	100	10	1.000
6oz-1 without spout	6 oz	-	x	-	75	100	10	1.000
6oz-2 with spout	6 oz	x	-	x	75	100	10	1.000
9oz-2 with spout	9 oz	x	-	x	84	100	10	1.000
1216oz-2 with spout	12 oz, 16 oz	x	-	x	92,5	100	10	1.000



Flat Lid for 3oz Cup



Flat Lid for 4oz and 6oz Cups



White or Black Lid with Spout for Hot Line Cup

COPERCHI IN CARTONCINO



2,5oz-1C-00

1216oz455070W-1C-00 (1)

Type	Matching Cup	Ø lid mm	Pieces per box		
			pcs x row	row	total
2,5oz-1C-00	2,5oz	50,4	250	8	2.000
3oz-1C-00	3oz	57	100	10	1.000
4oz-1C-00	4oz	62	50	24	1.200
9oz-1C-00 (1)	9oz	84,2	50	10	500
1216oz455070W-1C-00 (1)	12oz/16oz	92,9	50	10	500

(1) Stackable.

CUP HOLDER IN RECYCLED PAPER PULP

Type	Art.	Pieces per Pack
Cup Holder 2 Cup Holder for Single and Double Wall Cups	22617	600 pcs Shrink-Wrapped



Art. 22617

CUP HOLDER BASKETS



Art. 189



Art. 190

Type	Art.	Pieces per box		
		pcs x row	row	total
Takeaway Basket Kraft 2 Slots for Cups up to 9oz	189	100	4	400
Takeaway Basket Kraft 4 Slots for Cups up to 9oz	190	100	3	300
Takeaway Basket Brown 2 Slots for Cups up to 9oz	192	20	16	320



Art. 192

SDG GRAPHICS

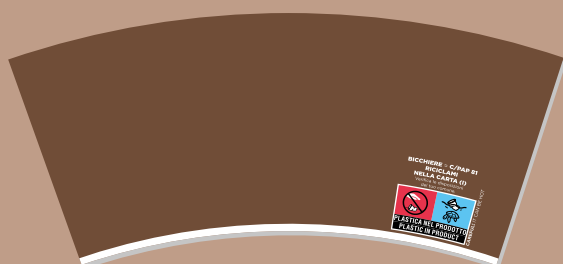
WHITE - 00



COFFEE BLACK - 53



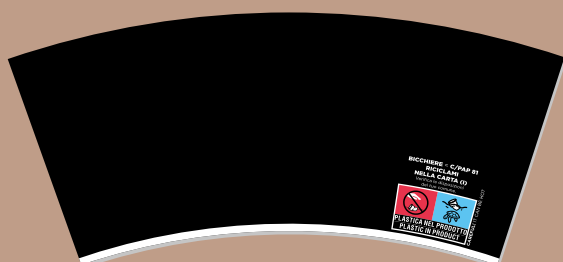
BROWN - 51



COFFEE WHITE - 54



BLACK - 52



COCKTAIL



GRAPHICS	SINGLE WALL CUP								DOUBLE WALL CUP		
	2,5oz	3oz	4oz	5,5 oz	6oz	9oz	12oz	16oz	9oz DW	12oz DW	16oz DW
WHITE	X	X	X	X	X	X	X	X	X	X	X
BLACK		X	X		X	X	X	X	X	X	X
BROWN		X	X		X	X	X	X	X	X	X
COFFEE BLACK		X	X		X	X	X	X	X	X	X
COFFEE WHITE		X	X		X	X	X	X	X	X	X
COCKTAIL										X	

Bioplat



COMPOSTABLE* CUPS LINE



COMPOSTABLE* CUPS

Type	Art.	ml		Pieces per box		
		nominal	at top	pcs x row	row	total
3oz	300	70	85	50	40	2.000
4oz	308	100	125	50	20	1.000
5,5oz	315	160	195	50	20	1.000
6oz	309	180	230	50	20	1.000
9oz	311	270	300	50	20	1.000
12oz	310	360	450	50	20	1.000
20M	302	200	230	100	25	2.500
25M	-	250	300	100	20	2.000
37M	-	300	350	100	20	2.000
42M	-	350	410	100	20	2.000



⚠ Available white - customized (minimum 100.000 pieces).
Compatible with **Cup Holder Baskets** and **Cup Holder** (see p. 32).



INDIVIDUALLY WRAPPED CUP

Type	Art.	ml nominal	ml at top	Pieces per box
8oz Individually Wrapped	3171-65-S	270	300	500

PULP LID

Type	Matching Cup	Ø lid mm	Pieces per box		
			pcs x row	row	total
3oz-1p-00	3oz	57	50	20	1.000



Flat Lid

Bioplat



SDG GRAPHICS

PALM LEAF BIO - 60



TEXT BIO - 64



PALM TREE BIO - 61



AVANA BIO - 65



BIOPLAT BIO - 62



WHITE BIO - 00



Type	GRAPHICS					
	WHITE BIO	BIOPLAT BIO	PALM LEAF BIO	PALM TREE BIO	AVANA BIO	TEXT BIO
3oz (300)	x		x			
4oz (308)	x	x	x		x	
5,5oz (315)	x					
6oz (309)	x	x	x	x		
8oz (317-65-S)					x	
9oz (311)	x	x	x	x	x	
12oz (310)	x	x	x	x		
20M (302)		x	x	x		x
25M			x			x
37M			x			x
42M			x			x

* According to UNI EN 13432 standard.





FOOD SERVICE / TAKE AWAY

Our Fast Food line meets all the needs of quick service and delivery catering for a wide range of uses: **from paper cups for popcorn to containers for French fries, hot dogs, piadina, plates**, and much more.

FOOD SERVICE / TAKE AWAY COMPOSTABLE*

BIOPLAT®, THE TAKEAWAY LINE MADE FROM 100% BIODEGRADABLE AND COMPOSTABLE MATERIALS

The products are suitable for food contact and are made of 100% biodegradable and compostable virgin fiber paperboard. Depending on the application, they are hot-laminated with or without a biopolymer derived from renewable sources.

FOOD SERVICE / TAKE AWAY NATURESSE®

The products are suitable for food contact and are made of 100% biodegradable and compostable virgin fiber paperboard.

In addition to standard graphics available according to warehouse stock, customers are offered maximum flexibility in graphic customization, in compliance with the ink limit thresholds required by UNI EN 13432 regulations.

* According to UNI EN 13432 standard.



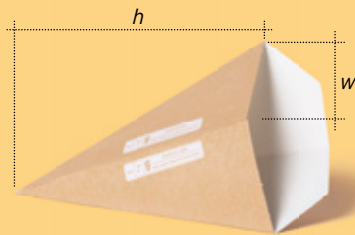
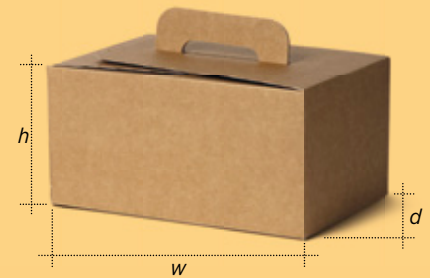


FOOD SERVICE / TAKE AWAY

TAKEAWAY BOX

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
 Auto-Bottom Box	628	280x200x140	10	4	40

 Not suitable for food contact.



FRY CONES

Type	Art.	Dimensions mm (opening side "w" x h)	Pieces per box		
			pcs x row	row	total
Small Fry Cone	623	73 x 175	50	18	900
Big Fry Cone	624	95 x 225	50	10	500

SALAD / POKE BOWLS

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Pieces per box		
						pcs x row	row	total
350	105,9	64,0	86,4	390	350-1	60	20	1.200
S53	118,3	71,1	102,1	530	S53-1	38	15	570
S80	149,5	60,5	131	800	S80-1 / 17589	60	10	600
S100	184	48	160,8	1000	S100120-1 / 17591	42	6	252
S100A	163	62	140	1000	S100A-1	60	8	480
S120	184	65	159,8	1200	S100120-1 / 17591	40	6	240
S160	184	83,4	157,5	1600	S100120-1 / 17591	40	6	240
350-1⁽¹⁾	115,1	-	-	-	-	50	10	500
S53-1⁽²⁾	21	-	-	-	-	50	12	600
S80-1⁽²⁾	150	-	-	-	-	50	6	300
S100A-1⁽²⁾	165	-	-	-	-	50	6	300
S100120-1⁽²⁾	185	-	-	-	-	80	3	240

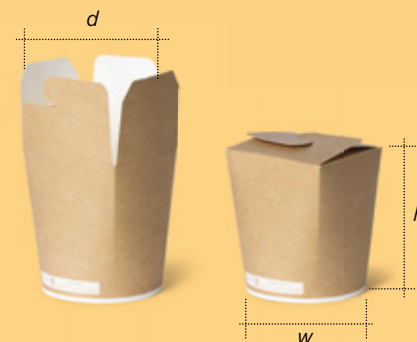
⁽¹⁾ Transparent PLA Lid. ⁽²⁾ PET Lid. ⁽³⁾ RPET Lid.



FOOD-BOX



Type	Art.	Dimensions mm (w x depth x h)	ml	Pieces per box		
				pcs x row	row	total
Food Box	636	110x90x65	750	20	13	260
Food Box	637	152x120x65	1350	20	8	160
Food Box	639	160x90x60	1000	25	10	250
Food Box	640	200x140x65	2000	25	8	200
Food Box	641	85x65x90	800	25	16	400



FOOD-CUP TAKE AWAY

Type	Art.	Dimensions mm (w x depth x h)	ml	Pieces per box		
				pcs x row	row	total
Food Cup	617	84,6x106x103	500	48	10	480
Food Cup	633	87,9x110x124	750	43	10	430

WINDOW BOXES



Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Box	N03	148x99x48	25	16	400
Box	N05	168x113x48	25	12	300
Box	N07	198x124x48	25	12	300
Box	N09	223x129x48	25	10	250
Box	N11	238x169x48	25	12	300

BOX BURGER

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Box Burger 10x10	603	100x100x70	50	13	650
Box Burger 15x10	604	150x100x70	50	10	500
Box Burger 12x12	627	120x120x70	50	16	800
Box Burger 12x12x11	615	120x120x110	50	8	400
Box Burger 16x15,5	614	160x155x90	50	6	300
Box Burger 19x11x7,5	642	190x110x75	50	8	400



HOT DOG HOLDER

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Hot-Dog	605	165x50x47	50	30	1.500
Hot-Dog	620	250x70x50	50	20	1.000
Hot-Dog Closable	616	230x73x54,5	50	10	500

NUGGETS HOLDER

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Nugget Holder	606	115x79x45	50	14	700
Nugget Holder	619	120x100x70	50	12	600
Nugget Holder	625	200x120x70	50	7	350



PATA-BOX

Type	Art.	Width (w)	Height (h)	Depth (d)	Pieces per box		
					pcs x row	row	total
 PB 105	-	80	65	35	-	1	1.300
PB 135	601	90	100	40	100	12	1.200
PB 170	602	93	130	35	100	8	800

 Personalized only (minimum to agree).

TRAYS

Type	Art.	Base Dim. mm (w x depth x h)	Top Dim. mm (w x depth x h)	Pieces per box		
				pcs x row	row	total
Tray	611	138x68x45	160x90x45	50	6	300
Tray	612	100x68x45	120x90x45	50	8	400
Tray	613	140x90x55	165x115x55	50	6	300
Tray	630	210x150x30	-	50	5	250



HAPPY MEAL

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Happy Meal	621	165x110x90	50	5	250
Happy Meal	622	200x140x130	25	4	100

PATA-CUP

Type	Art.	Ø top mm (b)	h mm (h)	Ø base mm (f)	Pieces per box		
					pcs x row	row	total
62 M/P	608	74,4	114	53,8	100	20	2.000
50 W/P	607	84,8	144	65,9	50	28	1.400

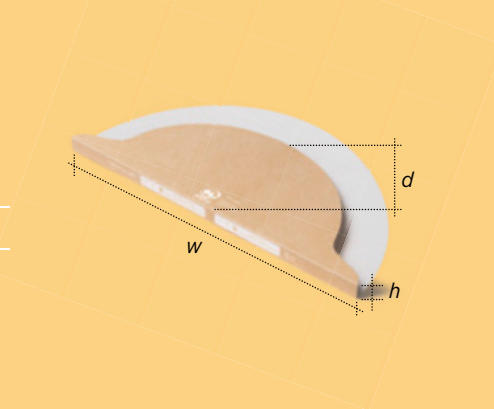


CRÊPE HOLDER

Type	Art.	Dimensions mm	Pieces per box		
			pcs x row	row	total
Crêpe Holder	626	185x130	50	10	500

CRÊPE / PIADINA HOLDER

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Crêpe / Piadina Holder	618	300x150x15	100	2	200



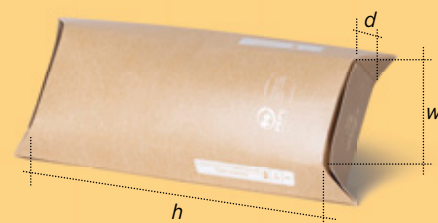
TACO HOLDER



Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Taco Holder	643	135x25x59	100	8	800

WRAP HOLDER

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
Wrap Holder	644	77x44x220	50	10	500



WHITE SQUARE PLATES / PP Laminated

Type	Art.	h mm	Pieces per box		
			pcs x row	row	total
Square Plates 240x240 mm	205	12	100	5	500

ROUND PLATES / PP Laminated

Type	Art.	Length mm	Pieces per box		
			pcs x row	row	total
Plates Ø 180 mm	201	21	50	8	400
Plates Ø 230 mm	203	17	50	8	400
Plates Ø 290 mm	204	15	50	2	100
Plates Ø 190 mm	202	24	50	5	250



This size is available on request only.

Minimum 30,000 pcs



Flat Plate



Deep Plate

WHITE PIZZA SLICE PLATES / PP Laminated

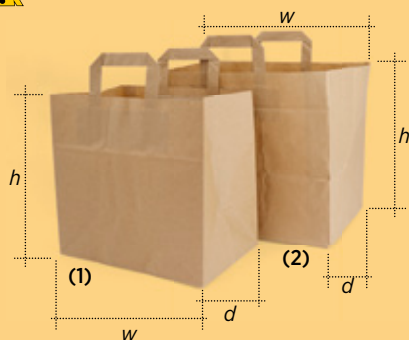
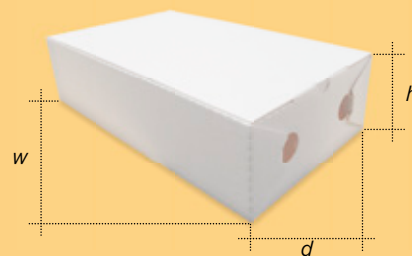


Type	Art.	h mm	Pieces per box		
			pcs x row	row	total
Triangular 1/4	206	10	100	5	500
Triangular 1/6	208	10	100	5	500
Triangular 1/8	207	10	100	10	1.000

WHITE TAKEAWAY BOX / Vegetable Triplex

Type	Art.	Dimensions mm (w x depth x h)	Pieces per box		
			pcs x row	row	total
 White Takeaway Box	635	290x170x75	100	1	100

 Not Customizable.



PAPER SHOPPER

Type	Art.	Dimensions mm (w x depth x h)	Single Bag
Small shopper⁽¹⁾	PT26A	260x170x250	250
Big Shopper⁽²⁾	PT32A	320x215x270	250

POPCORN CUPS

Type	Ø top mm	h mm	Ø base mm	ml	Pieces per box		
					pcs x row	row	total
V24	89,5	168	64,4	700	50	20	1.000
VL32	114	148	84,6	1.050	50	10	500
 VL32/A	103	173	75,5	980	50	10	500
VB46	120	178	87,9	1.390	50	10	500
VG85	178	168	134,8	3.000	210	1	210
V130	215	173	167,5	4.450	28	5	140
V170	223	211	168	5.580	25	6	150

 Personalized only (**minimum 100.000 pieces**).



TAKEAWAY CHICKEN BOX

Type	Art.	Ø top mm	h mm	Ø base mm	ml	Pieces per box		
						pcs x row	row	total
VG85 White Cup Fried Chicken	629	178	168	134,8	3.000	210	1	210
White Lid for VG85 Fried Chicken Cup, Ø 169 mm	629-1	-	-	-	-	300	2	600



SDG GRAPHICS

AVANA - 81



Type	Art.	GRAPHICS		
		AVANA	WHITE	OTHER
Window Boxes	N03	X		
Window Boxes	N05	X		
Window Boxes	N07	X		
Window Boxes	N09	X		
Window Boxes	N11	X		
Takeaway Auto-Bottom Box	628	X		
Small Fry cones	623	X		
Big Fry cones	624	X		
Salad / Poke Bowl 350	350	X	X	
Salad / Poke Bowl S53	S53	X		
Salad / Poke Bowl S80	S80	X		
Salad / Poke Bowl S100	S100	X		
Salad / Poke Bowl S100A	S100A	X		
Salad / Poke Bowl S120	S120	X		
Salad / Poke Bowl S120	S160	X		
Food-box	636	X		
Food-box	637	X		
Food-box	639	X		
Food-box	640	X		
Food-box	641	X		
Small Food-cup take away	617	X		
Big Food-cup take away	633	X		
Small Happy meal	621	X		
Big Happy meal	622	X		
Pata-cup 50W/P	607	X		
Pata-cup 62M/P	608	X		
Pata-box PB135	601	X		
Pata-box PB170	602	X		

Crêpe Holder	626	X		
Crêpe / piadina Holder	618	X		
Small Nuggets Holder	606	X		
Medium Nuggets Holder	619	X		
Big Nuggets Holder	625	X		
Box Burger 10x10	603	X		
Box Burger 15x10	604	X		
Box Burger 12x12	627	X		
Box Burger 12x12x11	615	X		
Box Burger 16x15,5	614	X		
Box Burger 19x11x7,5	642	X		
Small Hot Dog Holder	605	X		
Big Hot Dog Holder	620	X		
Hot-Dog Closable	616	X		
Taco Holder	643	X		
Wrap Holder	644	X		
Medium Tray	611	X		
Small Tray	612	X		
Big Tray	613	X		
Pizza tray	630	X		
Plates	-		X	
Popcorn Cups	-			X
VG85 Cup Fried Chicken	629		X	

Bioplat



B

SDG

FOOD SERVICE / TAKE AWAY COMPOSTABLE*



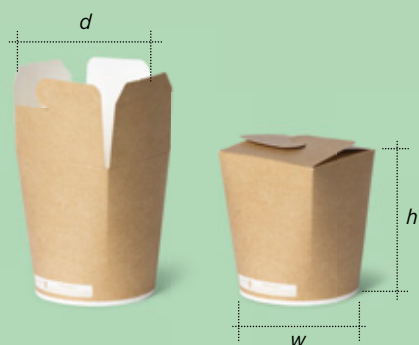
COMPOSTABLE* SALAD / POKE BOWLS

/ Without Biopolymer Film

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Pieces per box		
						pcs x row	row	total
350	105,9	64,0	86,4	390	350-1 (Ø 115,1)	60	20	1.200
S80	149,5	60,5	131	800	17590	60	10	600
S100	184	50	160	1000	17592	42	6	252
S120	184	65	159,8	1200	17592	40	6	240
350-1⁽¹⁾	115,1	-	-	-	-	50	10	500
17590⁽¹⁾	150	-	-	-	-	50	6	300
17592⁽¹⁾	185	-	-	-	-	50	6	300



⁽¹⁾ Transparent PLA Lid.



COMPOSTABLE* FOOD CUP TAKE AWAY

/ With Biopolymer Film

Type	Art.	Dimensions mm (w x depth x h)	ml	Pieces per box		
				pcs x row	row	total
Food Cup	617	84,6x106x103	500	48	10	480
Food Cup	633	87,9x110x124	750	43	10	430

COMPOSTABLE* FOOD BOX

/ With Biopolymer Film

Type	Art.	Dimensions mm (w x depth x h)	ml	Pieces per box		
				pcs x row	row	total
Food Box	636	110x90x65	750	20	13	260
Food Box	637	152x120x65	1350	20	8	160
Food Box	639	160x90x60	1000	25	10	250



COFFEE LINE / SINGLE WALL COMPOSTABLE*

/ With Biopolymer Film

Type	Art.	ml		Pieces per box		
		nominal	at top	pcs x row	row	total
40Z	308	100	125	50	20	1.000
90Z	311	270	300	50	20	1.000

Compatible with **Cup Holder Baskets** and **Cup Holder** (see p. 32).

* According to UNI EN 13432 standard.



COMPOSTABLE* PATA-CUP

/ With Biopolymer Film

Type	Art.	Ø top mm (b)	h mm (h)	Ø base mm (f)	Pieces per box		
					pcs x row	row	total
62 M/P	608	74,4	114	53,8	100	20	2.000
50 W/P	607	84,8	144	65,9	50	28	1.400



COMPOSTABLE PLATES*

Type	Art.	Length mm	Pieces per box		
			pcs x row	row	total
Triangular Plate 1/4	206	10	100	5	500
Plate Ø 180 mm	213	20	50	5	250
Bowls Ø 200 mm	212	30	25	10	250

SDG GRAPHICS

AVANA - 81



Tipo	Art.	GRAFICHE
		AVANA BIOPOL
Pata-cup 62M/P	608	X
Pata-cup 50W/P	607	X
Small Food-cup take away	617	X
Big Food-cup take away	633	X
Food-box	636	X
Food-box	637	X
Food-box	639	X
Salad / Poke Bowl 350	350	X
Salad / Poke Bowl S80	S80	X
Salad / Poke Bowl S100	S100	X
Salad / Poke Bowl S120	S120	X
4OZ	308	X
9OZ	311	X



FOOD SERVICE /TAKE AWAY NATURESSE®



NATURESSE® COMPOSTABLE* SALAD / POKE BOWLS (Kraft-Kraft)

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Pieces per box		
						pcs x row	row	total
17012	150	60	130	750	17590	50	5	250
17014	185	66	160	1.200	17592	40	4	160
17590 ⁽¹⁾	150	-	-	-	-	50	6	300
17592 ⁽¹⁾	185	-	-	-	-	50	6	300

⁽¹⁾ Transparent PLA Lid.



NATURESSE® COMPOSTABLE* SOUP BOWL AND LID (Kraft-Kraft)

Type	Ø top mm	h mm	Ø base mm	ml	Ø Matching Lid	Pieces per box		
						pcs x row	row	total
15531	97,3	102	76	480	15535	25	20	500
15535	99	-	-	-	-	25	20	500

NATURESSE® COMPOSTABLE* SQUARE BOWLS (Kraft-Kraft)

Type	Dimensions mm (Side x Side x Height)	ml	Ø Matching Lid	Pieces per box		
				pcs x row	row	total
23358	115x115x45	345	23369 / 23363	50	6	300
23359	115x115x60	450	23369 / 23363	50	6	300
23360	170x170x40	750	23370 / 23364	50	6	300
23361	170x170x50	1000	23370 / 23364	50	6	300
23362	170x170x64	1300	23370 / 23364	50	6	300
23363 ⁽²⁾	-	-	-	-	-	300
23364 ⁽²⁾	-	-	-	-	-	300
23369 ⁽¹⁾	-	-	-	-	-	300
23370 ⁽¹⁾	-	-	-	-	-	300

⁽¹⁾ Transparent PLA Lid.

⁽²⁾ KRAFT Lid.





ROUND CONTAINERS FOR CHEESE

Round Containers for Cheese Customizable with a wide range of graphics according to customer preferences. Upon request, the container's shaping can vary in thickness and form.





ROUND CONTAINERS FOR CHEESE

ROUND CONTAINERS FOR 8 CHEESE PORTIONS

Type	Dimensions mm	Content grams	Pieces per box		
			pcs x row	row	total
Scatoletta rotonda per 8 formaggini	Ø 110 x h 21	140 g	28	20	560
Scatoletta rotonda per 8 formaggini	Ø 110 x h 26,5	200 g	22	20	440



ROUND CONTAINERS FOR 16 CHEESE PORTIONS



Type	Dimensions mm	Content grams	Pieces per box		
			pcs x row	row	total
Scatoletta rotonda per 16 formaggini	Ø 110 x h 32	280 g	18	20	360
Scatoletta rotonda per 24 formaggini	Ø 110 x h 53,5	400 g	220	1	220





CUSTOM PRODUCTS

Scatolificio del Garda S.p.A.® is capable of customizing any shape and graphic design according to customer requirements.

Our history includes a wide range of **Custom Products**, such as trays for fruits and vegetables, cup holders, small boxes, windowed boxes, and much more. We provide full support to develop non-standard products tailored to the specific requirements of the end customer.



naturesse®

le stoviglie della natura



Parte delle immagini presenti in questo catalogo sono di proprietà di Pacovis AG.

NATURESSE®

100% Biodegradable and Compostable Tableware.

If you want to enjoy an elegant line while also committing to the environment, your choice can only be **Bioplat®** and **NATURESSE®**.

After use, everything can be disposed of in the organic waste bin.

SUSTAINABILITY: FUNCTIONALITY AND AESTHETIC

Since 2003, the **NATURESSE®** brand has represented our expertise in innovative and resource-friendly packaging materials.

Whether it is disposable tableware or food packaging, **NATURESSE®** products are ideal for preserving food in all its freshness and quality.

The range, currently including over 300 items, is continuously expanded and adapted to meet the needs of our customers.

We also provide tailor-made solutions designed according to your specific requirements.

All **NATURESSE®** products comply with food safety standards, guaranteed by the relevant certifications.

Additionally, certification according to **UNI EN 13432** confirms their compostability.

HOW ARE NATURESSE® PRODUCTS MADE?

The **NATURESSE®** range includes products made from renewable raw materials. All materials used are either agricultural by-products or come from rapidly regenerating plant-based sources. In this way, we help preserve fossil resources in a sustainable manner.

Valuable by-products that would otherwise be discarded and lost are thus recovered and put to use. All raw materials employed are 100% biodegradable and have a carbon-neutral impact throughout their life cycle, regardless of whether the products are ultimately disposed of via fermentation, composting, or incineration.



PALM LEAF

COMPLETELY NATURAL

The foliage decomposes into humus, which provides nourishment for a new plant. And so the cycle begins again. The same applies to palm leaves, which fall several times a year. However, before these leaves turn into humus, we collect them and transform them into disposable tableware.

The palms are cultivated using mixed cropping methods, preserving the soil. Since we can use only the dried leaf sheaths (green leaves, due to their high moisture content, would otherwise mold), there is no risk of overexploiting the plantations. Each palm leaf has elegant and unique veins, making every product crafted from this raw material one of a kind.

The uniqueness also extends to its properties: palm leaf products are versatile, oven-safe, food-safe, waterproof, and grease-resistant—without the need for additional coatings or additives. Completely natural, as intended.

Production in India follows fair and verified conditions, meeting high standards of social responsibility (**SA 8000 certification**). Additionally, our palm leaf products are certified according to **UNI EN 13432** and, since 2015, by the **Nordic Ecolabel (No. 5047 009)**.



naturesse®



Raw Material: Palm



Dried Palm Leaf Sheath



Finished Product





STANDARD LINE

RECTANGULAR PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Rectangular 240x160 mm	5034	25	4	100



SQUARE PLATES



Type	Art.	Pieces per box		
		pcs x row	row	total
Square 230x220 mm	5040	25	4	100

PIATTI TONDI

Type	Art.	Pieces per box		
		pcs x row	row	total
Tondo, Ø 120 mm	5029	25	8	200
Tondo, Ø 180 mm	5031	25	4	100
Tondo, Ø 220 mm	5037	25	4	100



TRIANGULAR PLATE



Type	Art.	Pieces per box		
		pcs x row	row	total
Triangular 245x150x18 mm	12173	25	4	100

COCKTAIL PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Cocktail 21x21 mm	29952	25	4	100

* Compatible with the transparent Champagne glass Art. **36773** (see page 83)



“CUADRA” PLATE



Type	Art.	Pieces per box		
		pcs x row	row	total
Plate 180x180 mm	3392	25	4	100



“CUADRA” TRAYS

Type	Art.	Pieces per box		
		pcs x row	row	total
Trays 120x170 mm	3391	25	8	200
Trays 170x250 mm	3394	25	4	100



OVAL TRAYS



Type	Art.	Pieces per box		
		pcs x row	row	total
Oval 300x200 mm	N135	25	4	100
Oval 360x250 mm	N136	25	4	100
Oval 410x280 mm	N137	25	4	100

ROUND SOUP PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Round Soup Plate Ø 18 cm	5035	25	4	100



ROUND SOUP PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Round Soup Plate 210x200x66 mm	12172	25	4	100

ROUND BOWL

Type	Art.	Pieces per box		
		pcs x row	row	total
Bowl 500 ml, Ø 142 mm, h 60 mm	10759	25	4	100





FINGER FOOD LINE

“SMALL BOAT” BOWL

Type	Art.	Pieces per box		
		pcs x row	row	total
Bowl 115x60x20 mm	10758	25	24	600



SQUARE TRAY

Type	Art.	Pieces per box		
		pcs x row	row	total
Square 70x70 mm	3583	25	24	600

ROUND SOUP PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Round Soup Plate Ø 95 mm	15022	25	16	400





SUGARCANE PULP

A SWEET SIDE EFFECT

Our love for sweetness has a healthy side effect: during the extraction of sugar from sugarcane, a large quantity of fibers is produced—a valuable form of biomass. Far too valuable to be simply incinerated, as was commonly done in the past.

In fact, elegant tableware can be made from sugarcane fibers, available in a wide variety of shapes, with virtually no limits to creativity. Sugarcane tableware is lightweight yet extremely durable. It is also water-resistant and suitable for use in microwave ovens and conventional ovens, making it ideal for both hot and cold food applications.

To seal food containers, we also offer a biological lamination that provides an even more effective barrier against water and grease. This lamination expands the range of applications, allowing sugarcane products to be used, for example, for takeaway meal packaging in our food trays.

Production takes place close to the raw material cultivation areas, thus avoiding long-distance transportation.



*Raw Material:
Sugarcane Stalks*



Fibers After Extraction



Finished Product



STANDARD LINE

FLAT PLATES

Type	Art.	Pieces per box		
		pcs x row	row	total
Plates Ø 180 mm	11183	50	10	500
Plates Ø 230 mm	11181	50	10	500
Plates Ø 260 mm	11180	50	10	500



OVAL PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Oval 260x190 mm	11184	50	10	500

SQUARE PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Square 170x170 mm 2 scomparti	11978	50	10	500



ROUND SOUP PLATES

Type	Art.	ml	Pieces per box		
			pcs x row	row	total
Round Soup Ø 180 mm with rim	11185	400	50	20	1.000
Round Soup Ø 150 mm	N394	500	50	10	500
Round Soup Ø 190 mm	12701	680	50	10	500
Round Soup Ø 210 mm	15441	910	125	2	250

PIZZA PLATE

Type	Art.	Pieces per box		
		pcs x row	row	total
Plate Ø 325 mm	10485	50	4	200





TOP CATERING LINE

KARO RECTANGULAR PLATE (EX Elegance)

Type	Art.	Pieces per box		
		pcs x row	row	total
Rectangular 260x130 mm	20842 (ex N130*)	50	10	500



KARO SQUARE PLATES (EX Elegance)



Type	Art.	Pieces per box		
		pcs x row	row	total
Square 160x160 mm	20834	50	10	500
Square 200x200 mm	20840	50	10	500
Square 260x260 mm	20841	50	10	500

KOMODO SQUARE PLATES

Type	Art.	Pieces per box		
		pcs x row	row	total
 Square 90x90 mm	N465	50	32	1.600
 Square 180x180 mm	N468	50	8	400
Square 220x220 mm	13099	50	10	500



FINGER FOOD LINE

ROUND FINGER FOOD CUP

Type	Art.	Pieces per box		
		pcs x row	row	total
 Round Cup 30 ml	15546	75	24	1800
 Round Cup 60 ml	10135	100	20	2.000
Transparent PLA Lid	15303	50	40	2.000



SQUARE TRAY



Type	Art.	Pieces per box		
		pcs x row	row	total
Square 65x65 mm	15356	100	24	2.400

LEAF TRAY

Type	Art.	Pieces per box		
		pcs x row	row	total
Tray 95x60 mm	15354	100	24	2.400



“JENNY” DESSERT CUP



Type	Art.	Pieces per box		
		pcs x row	row	total
Cup 120x90x80 mm	10762	50	8	400

SPOON TRAY

Type	Art.	Pieces per box		
		pcs x row	row	total
Tray 100x50 mm	15357	100	24	2.400



OVAL TRAY

Type	Art.	Pieces per box		
		pcs x row	row	total
Oval 80x50 mm	15355	100	24	2.400

NATURE LINE

Unbleached Cellulose Pulp

NATURE OVAL PLATE



Type	Art.	Pieces per box		
		pcs x row	row	total
Oval 260x190 mm	N153	50	10	500



NATURE SQUARE PLATES



Art. 14966 or Art. 14967
+ Pulp Lid Art. 15361



Art. 16823

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Square 500 ml	14966	170x170x40	125	4	500
Square 750 ml	14967	170x170x55	125	4	500
Nature Pulp Lid for Art. 14966 and 14967	15361	-	125	4	500
Stackable Transparent PLA Dome Lid for Art. 14966 and 14967	16823	-	125	4	500

NATURE RECTANGULAR PLATES

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Rectangular 900 ml	14969	170x195x55	125	4	500
Nature Pulp Lid for Art. 14969	15360	-	125	4	500
Stackable Transparent PLA Dome Lid for Art. 14969	16821	-	125	4	500



Art. 14969 + PLA Lid Art. 16821



Art. 15360

NATURE ROUND SOUP PLATE



Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Round Soup 400 ml	N154	Ø 180 mm, h 40 mm	50	10	500

NATURE BOWL

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Bowl 600 ml	15548	Ø 15,5 mm	60	5	300
Stackable Transparent PLA Dome Lid for Art. 15548	17491	-	50	10	500



Art. 15548 + PLA Lid Art. 17491

TAKEAWAY LINE

SQUARE TRAYS



Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Trays 230 ml	3452	130x130x40	125	4	500
Trays 340 ml	3453	130x130x60	125	4	500
Resealable Lid for Art. 3452 and Art. 3453	3455	-	125	4	500



RECTANGULAR TRAYS



Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Trays 500 ml	3456 °°	200x130x45	125	4	500
Trays 650 ml	3457 °°	200x130x55	125	4	500
Resealable Lid for Art. 3456 and Art. 3457	3462	-	125	4	500
Trays 850 ml	N395 °	229x153x50	125	2	250
Trays 1000 ml	N396 °	229x153x57	125	2	250
Trays 1000 ml 2 scomparti	N397 °	229x153x57	125	2	250
Resealable Lid for Art. N395, N396 and N397	N398	-	125	2	250

° Compatible with Transparent PLA Lid Art. 12012 (see page 89)

°° Compatible with Transparent PLA Lid Art. 12049 (see page 89)

2-COMPARTMENT TRAY (with Separate Lid)

Type	Art.	Pieces per box		
		pcs x row	row	total
Trays 240x155x40 mm 2 compartments	5364	50	4	200



RESEALABLE FOOD BOX

Type	Art.	Pieces per box		
		pcs x row	row	total
Medium 185x140x74 mm	3479	125	2	250
Large 235x140x67 mm	3448	125	2	250
Extra-large 235x195x75 mm	3463	125	2	250

RESEALABLE FOOD BOX

Type	Art.	Pieces per box		
		pcs x row	row	total
Food Box Extra-large 235x195x75 mm 2 compartments	3467	125	2	250
 Food Box Extra-large 235x195x75 mm 3 compartments	3468	125	2	250



BOX BURGER

Type	Art.	Pieces per box		
		pcs x row	row	total
Large 135x135x78 mm	3474	125	4	500



PLA (Polylactic Acid)

WHEN LACTIC ACID BECOMES A SYNTHETIC PRODUCT

Transparent and 100% natural, polylactide (PLA, polylactic acid) is a synthetic polymer belonging to the polyester family. Its structure consists of numerous lactic acid molecules chemically bonded together.

For the production of **NATURESSE**® items, we use lactic acid obtained through the fermentation of carbohydrates. Currently, corn starch and sugarcane starch are used, but research continues: in the future, it should be possible to produce PLA from starch derived from waste materials.

PLA is a natural alternative to polyethylene, which is petroleum-based. It is highly transparent, strong, and shatterproof. PLA can also be molded into almost any shape and used as a film. PLA products are excellent for cold applications up to 40 °C.

Another positive side effect: for the same strength, PLA products are lighter than comparable conventional materials.



Store the product in a dry place, away from sunlight and heat sources (0 °C to 35 °C). The use of material not stored under the conditions described above is not recommended, as its food safety may be compromised. We disclaim any liability for improper storage and/or transportation.



*Raw Material:
Corn and Cassava*



Starch Granules



Finished Product



CONTAINERS WITH LID



Type	Art.	mm	Pieces per box	
			-	total
Containers 500 ml	SP500X	188,2x188,2x28	single bag	540
Containers 750 ml	SP750X	188,2x188,2x40	single bag	540
Lid for Art. SP500X, SP750X	CV	193x193x31	single bag	540



CONTAINERS WITH HINGED LID

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Containers with Lid 375 ml	SPTR375	Ø 140 / h 72	300	1	300
Containers with Lid 500 ml	SPTR500	Ø 157 / h 75	240	1	240

TRANSPARENT PLA FLOWER SALAD BOWL

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Salad Bowl 950 ml ⁽¹⁾	13650	Ø 170 / h 82	300	1	300
Salad Bowl 1400 ml ⁽²⁾	12559	Ø 170 / h 112	240	1	240
Coperchio trasperante ⁽³⁾	12560 °	Ø 170	50	12	600



° Item sold separately



TRANSPARENT CHAMPAGNE GLASS

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
Transparent Glass 100 ml	36773	Ø 55 183x60	12	10	120

DESSERT CUP

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
320 ml (to top)	10051 °	Ø 96 / h 75	50	24	1.200
Inner Tray (120 ml, to top)	N347	Ø 85 / h 30	50	20	1.000

° The item can be paired with **flat transparent PLA lids with hole**, as well as **stackable and non- stackable dome lids, with or without hole** (see page 85).

 The Dessert Cup with Inner Tray **N347** can only be paired with **stackable and non-stackable dome transparent PLA lids, with or without hole** (see page 85).



SALAD SHAKER



Type	Art.	mm	Pieces per box		
			pcs x row	row	total
200 ml (to top)	2749 °	Ø 96 / h 80	50	20	1.000
400 ml (to top)	10176 °	Ø 96 / h 102	50	20	1.000

° The item can be paired with **flat transparent PLA lids with hole**, as well as **stackable and non- stackable dome lids, with or without hole** (see page 85).

CUPS

Type	Art.	mm	Pieces per box		
			pcs x row	row	total
40 ml (to top)	28518	Ø 46 / h 43	100	30	3.000
200 ml (to top)	24430 °	Ø 76 / h 90	90	25	2.250
200/250ml (to top)	24431 ° (ex. N146*)	Ø 76 / h 105	50	20	1.000
250ml (to top)	24432 °	Ø 76 / h 116	50	20	1.000
300 ml (to top)	26492 °	Ø 96 / h 107	50	24	1.200
400 ml (to top)	24435 °	Ø 96 / h 130	50	24	1.200
500 ml (to top)	24436 °	Ø 96 / h 146	50	24	1.200

° The item can be paired with **flat transparent PLA lids with hole**, as well as **stackable and non- stackable dome lids, with or without hole** (see page 85).



Art n. 28518



Art n. 24430



Art n. 24431
(ex N146)



Art n. 24432



Art n. 26492



Art n. 24435



Art n. 24436

Art. 10379



Art. 2826

Art. 11151



Art. 11645

Art. N544



Art. 2827

CUP LIDS

Type	Art.	Ø mm	Pieces per box		
			pcs x row	row	total
Flat Transparent Lid with Pre-Cut Hole for Art. N146 and N391	10379	76	50	20	1.000
Flat Transparent Lid with Pre-Cut Hole for Art. 26492, 24435, 24436, 2749, 10176 and 10051	2826	96	50	24	1.200
Stackable Dome Lid with Hole for Art. 26492, 24435, 24436, 2749, 10176 and 10051	11645	96	50	24	1.200
Stackable Dome Lid without Hole for Art. 26492, 24435, 24436, 2749, 10176 and 10051	11151	96	50	24	1.200
Non-Stackable Dome Lid with Hole for Art. 26492, 24435, 24436, 2749, 10176, and 10051	2827	96	50	24	1.200
Non-Stackable Dome Lid without Hole for Art. 26492, 24435, 24436, 2749, 10176, and 10051	N544	96	50	24	1.200

TRANSPARENT RECTANGULAR LIDS

Type	Art.	Pieces per box		
		pcs x row	row	total
Transparent Lid, 229×153 mm for Art. N395, N396, and N397	12012	65	6	390
Transparent Lid, 205×130 mm for Art. 3456 and 3457	12049	65	8	520





CUTLERY & ACCESSORIES

Cutlery in CPLA (Crystallized Polylactic Acid)

Thanks to a recently developed process, PLA can be transformed into CPLA (Crystallized Polylactic Acid). During this process, the raw material crystallizes, taking on a milky appearance.

CPLA is suitable for hot applications, withstanding temperatures up to 85 °C. This robustness also applies to the shape: CPLA cutlery is extremely durable while maintaining a natural feel to the touch.

Even for **NATURESSE**® CPLA products, only pure PLA is used, avoiding the use of mixed compounds.



*Raw Material:
Sugarcane and Cassava*



Starch Granules



Heat and Crystallization



Finished Product



CUTLERY & ACCESSORIES



WOODEN CUTLERY

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Teaspoons	5524	≈ 107	100	50	5.000
Spoons	11970	≈ 165	100	20	2.000
Knives	11968	≈ 165	100	20	2.000
Forks	11969	≈ 165	100	20	2.000
MONO Fork Set	20383	fork, napkin	-	-	250
MONO Spoon Set	20382	spoon, napkin	-	-	250
BIS Cutlery Set	20381	fork, knife, napkin	-	-	250
TRIS Cutlery Set	20380	fork, knife, spoon and napkin	-	-	250
Loose Coffee Stirrers with Dispenser Box	5092	≈ 114	1.000	10	10.000
Wrapped Stirrers with Dispenser Box	11406	≈ 114	1.000	10	10.000
Individually Wrapped Stirrers with Dispenser Box	13786	≈ 180	1.000	10	10.000
Double-Ended Stickers with Dispenser Box	4626	≈ 85	1.000	10	10.000
Individually Wrapped Stirrer	BT-WCS90PW	≈ 90	50	200	10.000



SAIGON BAMBOO SKEWERS

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Saigon Bamboo Skewers	10122	≈ 60	250	16	4.000
Saigon Bamboo Skewers	11394	≈ 90	250	16	4.000
Saigon Bamboo Skewers	11395	≈ 150	250	16	4.000





CUTLERY IN CRYSTALLIZED PLA

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Teaspoons	N269	≈ 102	100	20	2.000
Dessert Teaspoons	N808	≈ 130	50	20	1.000
Knives	N806	≈ 168	50	20	1.000
MONO Dessert Set	N865	dessert teaspoon, napkin	-	-	200
MONO Spoon	31588	spoon	-	-	500
MONO Dessert Teaspoon	N808/I	Teaspoons	-	-	300

SMART CUTLERY IN BLACK CRYSTALLIZED PLA

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Mini Forks	19348	≈ 98	100	10	1.000
Mini Spoons	19349	≈ 98	100	10	1.000

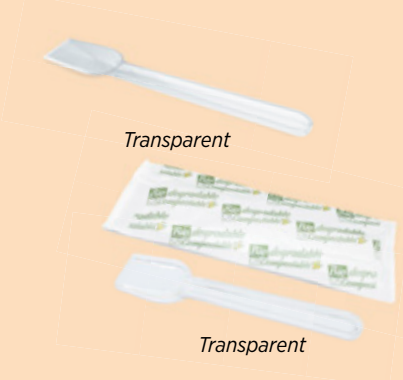


SMART CUTLERY IN BLACK CRYSTALLIZED PLA

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Knives	14161	≈ 165	50	20	1.000
Forks	14162	≈ 165	50	20	1.000
Spoons	14163	≈ 165	50	20	1.000
MONO Cutlery Set	26887.500	fork, napkin	50	10	500
BIS Cutlery Set	26888	fork, knife, napkin	-	-	-
TRIS Cutlery Set	26889	fork, knife, spoon, and napkin	-	-	-

TRANSPARENT PLA STIRRER

Type	Art.	Dimensions mm / Components	Pieces per box		
			pcs x row	row	total
Loose PLA Ice Cream Spoon	143317	≈ 98	500	10	5.000
Individually Wrapped Transparent PLA Ice Cream Spoon	119488	≈ 98	1000	8	8.000



PLA STRAWS (BIO-COMPOSTABLE*)

TIPO	Art.	h in mm	Ø in mm	Pieces per box		
				pcs x row	row	total
Loose Black Straw	15070	150	7	500	20	10.000
Loose Black Straw	21070	210	7	500	20	10.000
Individually Wrapped Black Straw	121070	210	7	250	20	5.000



* According to UNI EN 13432 standard.

CONTACTS

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