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Customer: Standard

Code: 109DW

Product: Cup 16oz DW - Content: 480 ml

Board Composition: Pure cellulose coated board with

Polyethylene coating 260+15 g/mq

Sleeve: Pure cellulose 225 g/mq

Printing type: OFFSET

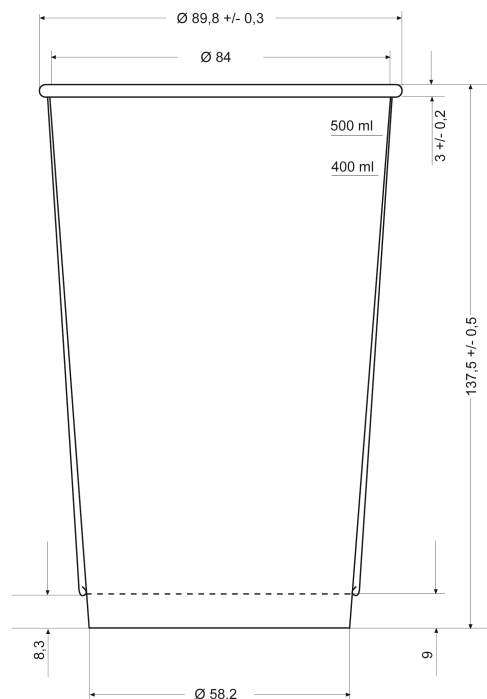
Product Weight: 19,2 g

IMAGE AND TECHNICAL DRAW /

The sizes are in mm

combinable lid:

1216oz-2 with spout



PACKAGING PRODUCT /

Box Type: Waved carton box Havana brown

External Box size (W x L x H): 473 x 378 x 575h mm

Gross weight: 8,6 kg

Net weight : 7,6 kg

Unit / Pack: 20

Packs / Box: 20

Unit / Box: 400

Packs Type: Polyethylene packs

Label per pack: Yes

Label per box: Yes

Box / Pallet: 12

Box per layer: 4 **Layers per pallet:** 3

Size pallet: 80 x 120 losing

Pallet height: about 1,8 m (with pallet)

You can also find this product in the following designs:

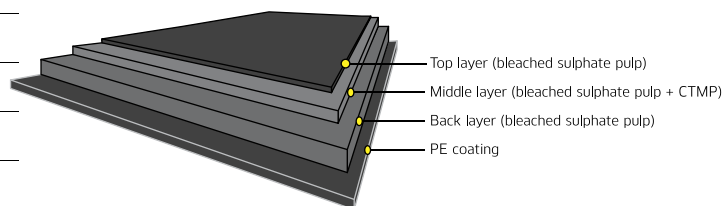
GENERICO Code 109DW-50 EAN code 8032532911983

BROWN Code 109DW-51 EAN code 8032532918029

BLACK Code 109DW-52 EAN code 8032532919057

TECHNICAL SPECIFICATIONS:

Property / unit	Standard	
Coated board:		
Grammage, g/m ²	275	ISO536
PE, g/m ²	15	Mill Method
Thickness, µm	380	ISO 534
Baseboard:		
Bending resistance L&W 15°MD, mN	290	ISO2493-1
Bending resistance L&W 15°CD, mN	130	ISO2493-1
Stretch CD, %	6.0	ISO1924-3



The raw materials used for the manufacture of the product are of European origin.

Inks and varnishes are low odor and low migration suitable for printing of primary packaging produced in accordance with the **EUPIA** guidelines.

CONFORMITY AND WAY OF EMPLOYMENT: /

According to internal tests regarding the technological suitability, SDG declares that the product can be used in the following ways:

The artifact may be used, together with the beverage, in a traditional oven ☐SI ☒NO
If Yes, indicate time and maximum temperature _____

The artifact may be used, together with the beverage, in a microwave oven ☒SI ☐NO
If Yes, indicate time and maximum power (**1 minute 800 W**)

The artifact may be used, together with the food, at low temperatures ☒SI ☐NO
If Yes, indicate time and minimum temperature _____

It is recommended to verify technological suitability in the final real application according to the timing and temperatures of use.

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This product is food contact suitable according to the CE n° 1935/2004 regulation, CE 10/2011 regulation and following updates and to the D.M. of the 21st march 1973.

It is suitable for cold and hot beverage. It is not suitable for oven cook. It is suitable for microwave cook following condition:

1 minute to 800W Max. Is not suitable to contain baby food.

This product is disposable, it is recommended to use within 3 years from the manufacturing date.

It must be stored in a dry place, faraway from sun rays and heat sources (0°C +35°C).

Acceptable quality level (**AQL**): 1% of the lot delivered

THIS PRODUCT IS NOT A TOY.

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