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Customer: Standard Polyethylene coating 260+15 g/mq **Code:** 108DW Sleeve: Pure cellulose 225 g/mg

Product: Cup 12oz DW - Contenent: 360 ml **Printing type: OFFSET Board Composition:** Pure cellulose coated board with Product Weight: 16,9 g

IMMAGE AND TECHNICAL DRAW /

The sizes are in mm combinable lid: \emptyset 90,2 ± 0,3 1216oz-2 with spout 84,2 400 300

PACKAGING PRODUCT /

Box Type: Waved carton box Havana brown Packs Type: Polyethylene packs

External Box size (W x L x H): $460 \times 370 \times 620 \text{h mm}$

Gross weight: 7,9 kg Net weight: 6,7 kg Unit / Pack: 20

Packs / Box: 20 **Unit / Box:** 400

Box per layer: 4 Layers per pallet: 3 Size pallet: 80 x 120 losing

Ø 63

Label per pack: Yes

Label per box: Yes

Box / Pallet: 12

Pallet hight: about 2 m (with pallet)

You can also find this product in the following designs:

BROWN Code 108DW-51 EAN code 8032532918012 **BLACK** Code 108DW-52 EAN code 8032532919040

TECHNICAL SPECIFICATIONS:

Proprerty / unit		Standard
Coated board:		
Grammage, g/m²	275	ISO536
PE, g/m ²	15	Mill Method
Thickness, μm	380	ISO 534
Baseboard:		•
Bending resistance L&W 15°MD, mN	290	ISO2493-1
Bending resistance L&W 15°CD, mN	130	ISO2493-1
Stretch CD, %	6.0	ISO1924-3

The raw materials used for the manufacture of the product are of European origin.

Inks and varnishes are low odor and low migration suitable for printing of primary packaging produced in accordance with the **EUPIA** guidelines.

CONFORMITY AND WAY OF EMPLOYMENT: /

following ways:	e product	can be used in the			
The artifact may be used, together with the beverage, in a traditional oven lf Yes, indicate time and maximum temperature	□SI	√NO			
The artifact may be used, together with the beverage, in a microwave oven If Yes, indicate time and maximum power (1 minute 800 W)	✓SI	□NO			
The artifact may be used, together with the food, at low temperatures If Yes, indicate time and minimum temperature	√SI	□NO			
It is recommended to verify technological suitability in the final real application according to the timing and temperatures of use.					
This product is food contact suitable according to the CE n° 1935/2004 regulation, CE 10/2011 regulation and					
following updates and to the D.M. of the 21st march 1973.					
It is suitable for cold and hot beverage. It is not suitable for oven cook. It is suitable for microwave cook following condition:					
1 minute to 800W Max. Is not suitable to contain baby food.					
This product is disposable, it is recommended to use within 3 years from the manufacturing date.					
It must be stored in a dry place, faraway from sun rays and heat sources (0°C +35°C).					
Acceptable quality level (AQL): 1% of the lot delivered					
THIS PRODUCT IS NOT A TOY.					