

Customer: Standard

Code: 25M BIO

Product: Cup 250cc - **Nominal content:** 250ml -

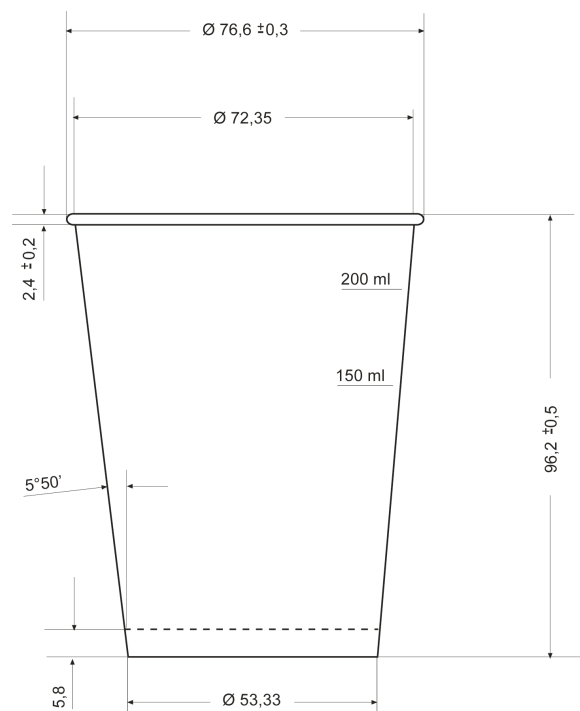
Maximum content: 300 ml

Board Composition: 100% virgin fiber with Biopolymer coating 232+25 g/mq

Printing type: OFFSET

Product Weight: 6,6 g

IMAGE AND TECHNICAL DRAW /



PACKAGING PRODUCT /

Box Type: Waved carton box Havana brown

External Box size (W x L x H): 418 x 335x 737h mm

Gross weight: 14,7 kg

Net weight : 13,2 kg

Unit / Pack: 100

Packs / Box: 20

Unit / Box: 2.000

Packs Type: Polyethylene packs

Label per pack: Yes

Label per box: Yes

Box / Pallet: 18

Box per layer: 6 **Layers per pallet:** 3

Size pallet: 80 x 120 losing

Pallet height: about 2,3 m (with pallet)

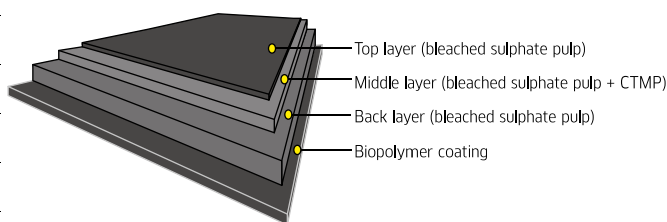
You can also find this product in the following designs:

PALM LEAF Code 25M-60 EAN code box 8059395343096 pack 8059395343102

TEXT BIO Code 25M-64 EAN code box 8059395343669 pack 8059395343676

TECHNICAL SPECIFICATIONS:

<i>Property / unit</i>	<i>Standard</i>	
Coated board:		
Grammage, g/m ²	257	ISO536
Biopolymer, g/m ²	25	Mill Method
Thickness, µm	350	ISO 534
Baseboard:		
Bending resistance L&W 15°MD, mN	215	ISO2493
Bending resistance L&W 15°CD, mN	95	ISO2493
Stretch CD, %	6.0	ISO1924-3



The raw materials used for the manufacture of the product are of European origin.

Inks and varnishes are low odor and low migration suitable for printing of primary packaging produced in accordance with the **EUPIA** guidelines.

CONFORMITY AND WAY OF EMPLOYMENT: /

According to internal tests regarding the technological suitability, SDG declares that the product can be used in the following ways:

The artifact may be used, together with the beverage, in a traditional oven ☐SI ☒NO

The artifact may be used, together with the beverage, in a microwave oven ☐SI ☒NO

The artifact may be used, together with the food, at low temperatures ☒SI ☐NO

It is recommended to verify technological suitability in the final real application according to the timing and temperatures of use.

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This product is food contact suitable according to the CE n° 1935/2004 regulation, CE 10/2011 regulation and following updates and to the D.M. of the 21st march 1973.

It is suitable for cold beverage.

It is not suitable for oven and microwave cook.

This product is disposable, it is recommended to use within 3 years from the manufacturing date.

It must be stored in a dry place, faraway from sun rays and heat sources (0°C +35°C).

Acceptable quality level (**AQL**): 1% of the lot delivered

THIS PRODUCT IS NOT A TOY.

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