





**Customer:** Standard **Code:** 42M BIO

Product: Cup 350cc - Nominal content: 350ml -

Maximum content: 410 ml

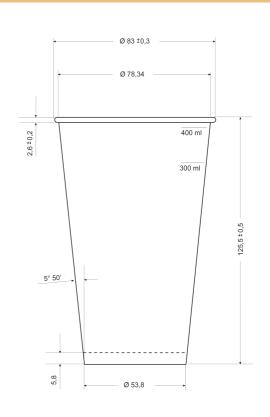
Board Composition: 100% virgin fiber with Biopoly-

mer coating 232+25 g/mq **Printing type:** OFFSET **Product Weight:** 8,6 g

## IMMAGE AND TECHNICAL DRAW /







## PACKAGING PRODUCT /

Box Type: Waved carton box Havana brown

External Box size (W x L x H):  $418 \times 335 \times 737 \text{h mm}$ 

Gross weight: 18,7 kg
Net weight: 17,2 kg
Unit / Pack: 100
Packs / Box: 20

**Unit / Box:** 2.000

Packs Type: Polyethylene packs

Label per pack: Yes Label per box: Yes Box / Pallet: 18

Box per layer: 6 Layers per pallet: 3

Size pallet: 80 x 120 losing

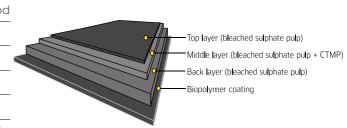
Pallet hight: about 2,3 m (with pallet)

#### You can also find this product in the following designs:



# **TECHNICAL SPECIFICATIONS:**

Proprerty / unit		Standard
Coated board:		
Grammage, g/m <sup>2</sup>	257	ISO536
Biopolymer, g/m <sup>2</sup>	25	Mill Method
Thickness, µm	350	ISO 534
Baseboard:		
Bending resistance L&W 15°MD, mN	215	ISO2493
Bending resistance L&W 15°CD, mN	95	ISO2493
Stretch CD, %	6.0	ISO1924-3



The raw materials used for the manufacture of the product are of European origin.

Inks and varnishes are low odor and low migration suitable for printing of primary packaging produced in accordance with the **EUPIA** guidelines.

Acceptable quality level (AQL): 1% of the lot delivered

THIS PRODUCT IS NOT A TOY.

## CONFORMITY AND WAY OF EMPLOYMENT: /

According to internal tests regarding the technological suitability, SDG declares following ways:	s that the produc	t can be used in t	:h
The artifact may be used, together with the beverage, in a traditional oven	□SI	√NO	
The artifact may be used, together with the beverage, in a microwave oven	□SI	√NO	
The artifact may be used, together with the food, at low temperatures	✓SI	□NO	
It is recommended to verify technological suitability in the final real application temperatures of use.	on according to t	the timing and	
			۰
This product is food contact suitable according to the CE n° 1935/2004 regular following updates and to the D.M. of the 21st march 1973.	tion, CE 10/2011 re	egulation and	
It is suitable for cold beverage.			
It is not suitable for oven and microwave cook.			
This product is disposable, it is recommended to use within 3 years from the m	anufacturing date	e.	
It must be stored in a dry place, faraway from sun rays and heat sources (0°C +	-35°C).		