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**Customer:** Standard

**Code:** 450

**Product:** Cup 450 - Content: 520ml

**Board Composition:** 100% virgin fiber with

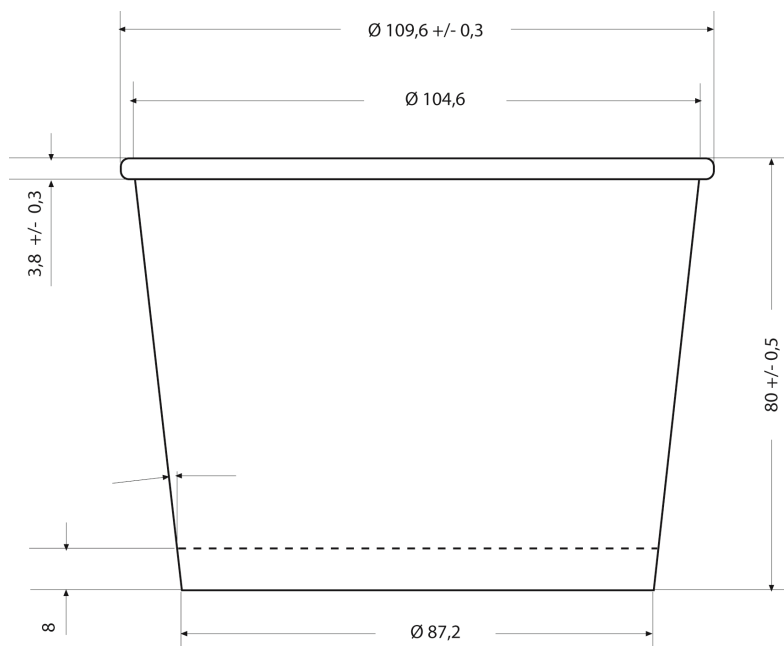
Polyethylene coating 295+15PE g/mq

**Printing type:** OFFSET

**Product Weight:** 11,1 g

## IMAGE AND TECHNICAL DRAW /

The size are in mm.



## PACKAGING PRODUCT /

**Box Type:** Waved carton box Havana brown

**External Box size (W x L x H):** 600 x 400 x 585h mm

**Gross weight:** 14,1 kg

**Net weight :** 12,7 kg

**Unit / Pack:** 57

**Packs / Box:** 20

**Unit / Box:** 1.140

**Packs Type:** Polyethylene packs

**Label per pack:** Yes

**Label per box:** Yes

**Box / Pallet:** 16

**Box per layer:** 4 **Layers per pallet:** 4

**Size pallet:** 80 x 120 losing

**Pallet hight:** about 2,5 m (with pallet)

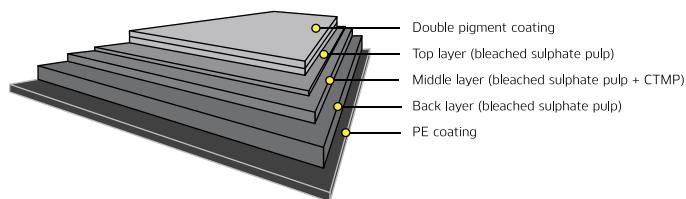
You can also find this product in the following designs:

<b>BIANCA</b> .....	Code 450-00 EAN Code 8032532913918
<b>BIMBI MARE</b> .....	Code 450-11 EAN Code 8032532916407
<b>TUTTI FRUTTI</b> .....	Code 450-10 EAN Code 8032532913192
<b>TEXT</b> .....	Code 450-22 EAN Code 8032532918173
<b>BUBBLES AZZURRA</b> .....	Code 450-23 EAN Code 8032532919132

## TECHNICAL SPECIFICATIONS:

Property / unit	Standard	
<b>Coated board:</b>		
Grammage, g/m <sup>2</sup>	310	ISO536
PE, g/m <sup>2</sup>	15	Mill Method
Thickness, µm	440	ISO 534
<b>Baseboard:</b>		
Bending resistance L&W 15°MD, mN	475	ISO2493-1
Bending resistance L&W 15°CD, mN	210	ISO2493-1
Stretch CD, %	6.0	ISO1924-3

The cardboard used and the product are FSC® certified



The raw materials used for the manufacture of the product are of European origin.

Inks and varnishes are low odor and low migration suitable for printing of primary packaging produced in accordance with the **EUPIA** guidelines.

## CONFORMITY AND WAY OF EMPLOYMENT: /

According to internal tests regarding the technological suitability, SDG declares that the product can be used in the following ways:

The artifact may be used, together with the food, in a traditional oven  
If Yes, indicate time and maximum temperature \_\_\_\_\_

☐ SI ☒ NO

The artifact may be used, together with the food, in a microwave oven  
If Yes, indicate time and maximum power \_\_\_\_\_

☐ SI ☒ NO

The artifact may be used, together with the food, at low temperatures  
If Yes, indicate time and minimum temperature (-18°C per 24 months)

☒ SI ☐ NO

**It is recommended to verify technological suitability in the final real application according to the timing and temperatures of use.**

This product is food contact suitable according to the CE n° 1935/2004 regulation, CE 10/2011 regulation and following updates and to the D.M. of the 21<sup>st</sup> march 1973.

This product is disposable, it is recommended to use within 3 years from the manufacturing date.

It must be stored in a dry place, faraway from sun rays and heat sources (0°C +35°C).

Acceptable quality level (**AQL**): 1% of the lot delivered

**THIS PRODUCT IS NOT A TOY.**